6/4/M8/11/8/45 # 10/4/4/2

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PINBALL DIVISION

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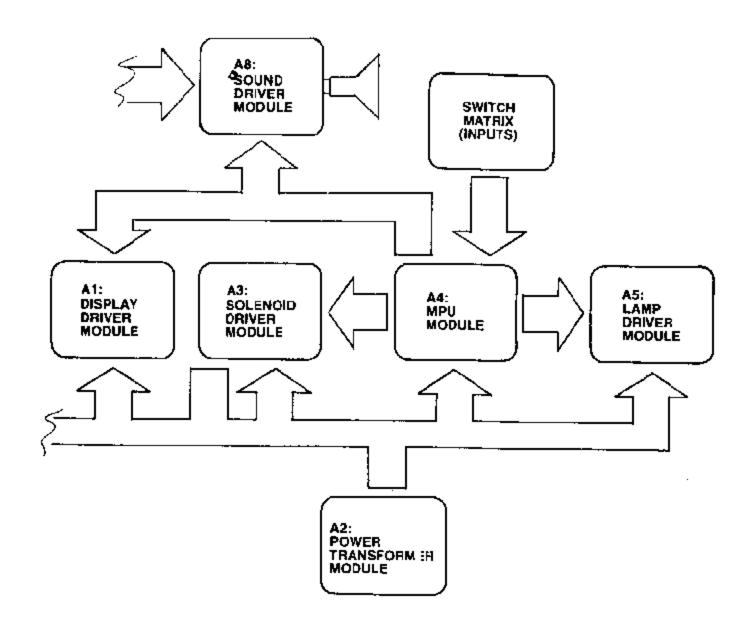
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GAME #1154-E GROUND SHAKER

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BLOCK DIAGRAM—ELECTRONIC PINBALL GAME



I. INSTALLATION

Assemble the game as follows:

Bolt legs to cabinet. Bolt back box to cabinet. Use flat washers under bolt heads. Gently feed cable connectors and ground braid through cable port in back box. Screw ground braid to braid in back box. Carefully and fully insert connectors on printed circuit assemblies.

On all games there are certain items that should be checked after shipment. These are visual inspections which may avoid time consuming service work later. Minor troubles caused by abusive handling in shipment are unavoidable. Cable connectors may be loosened, switches (especially tilt switches) may go out of adjustment. Plumb bob tilt switch should always be adjusted after game is set on location and leg evelers are adjusted.

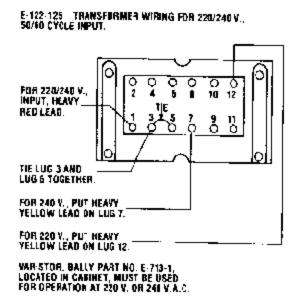
Visual inspections before plugging in line cord:

- Check that all cable connectors are completely seated on printed circuit assemblies.
- 2. Check that cables are clear of all moving parts.
- 3. Check for any wires that may have become disconnected.
- Check switches for loose solder or other foreign material that may have come loose in shipment and could cause shorting of contacts.
- 5. Check wires on coils for proper soldering. Cold solder connections may not show up in factory inspection, but vibration in shipment may break contact.
- Check that fuses are firmly seated and making good contact.
- 7. Check the transformer for any foreign material shorting across wiring lugs.
- 8. Check wiring of transformer to correspond to location voltage. See figure 1.

Check adjustment of the three (normally open) tilt switches:

- 1. Panel tilt on bottom of playfield panel.
- Plumb bob tilt on left side of cabinet near front door.
- 3. Ball tilt above plumb bob tilt. Insert the smaller ball (15/16" dia.) into the ball tilt assembly, and adjust the bracket so the ball will roll free to contact the switch blade, if front of cabinet is raised.

TRANSFORMER CONNECTION INSTRUCTIONS



F-122-125 TRANSFORWER WIRING FOR 115/120 V., SU/GO CYCLE INPUT.

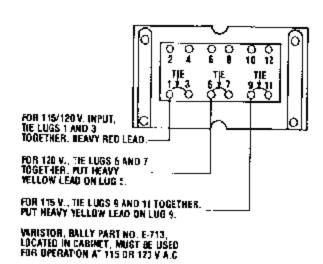


FIGURE I. TRANSFORMER (PART OF POWER—TRANSFORMER MODULE A2, LOCATED IN BACK BOX).

II. GENERAL GAME OPERATION

Place ball into playfield by outhole.

Coin game. Coir should be rejected. Plug in line cord. Move power ON-OFF master switch at bottom right tront corner of cabinet to 'ON' position. The game will play a power-up tune to announce game-readiness. Drop targets are reset, scores are set to zero, alternating with the 'High Score to Date', and the game is ready for play. Coin game. The game should accept the coin and post credits* for coins accepted (adjustable). Pressing the credit button on the door will cause the outhole kicker to serve the ball to the shooter alley. The 1st player-up lite is lit. A game-up tune* is played to announce play-readiness. The bonus score is advanced to 1000 points.

One player is posted each additional time the credit button is pressed (one to four can play). The credits are reduced by one each time the credit button is pressed until the credits are reduced to zero.

Shooting the ball initiates play. Rebound switches score 10 points. Thumper-bumpers, when not lit, score 10 points.

The game awards all points earned by the player, if spinner is turning and scoring when the ball hits a target, the spinner and the target scores are awarded.

When the ball enters the outhole, the bonus score is added to the total score. The player-up and/or ball in play on the back box is advanced one position. The bonus score is advanced to 1000 points. The outhole kicker serves the ball to the shooter alley and play is resumed. This continues until each player has played the allowable number of balls per game (adjustable). At this time the 'Game Over' light is lit. A random Match* number appears and the 'Match' light is lit. If the number is the same as the last two digits in a player's score, a free game is awarded.

Extra balls won during the course of the game are played immediately after the player's regular ball enters the outhole. The player-up and/or ball in play on the back box are not advanced for extra ball play. Bonus score is added to the player's score and the bonus is set to 1000 points before the game serves the extra ball for play.

Scoring over 1,000,000 gives "High Score to Date" award.

At the end of the game, a 'High Score to Date' is alternately flashed with all 4 player scores. If the 'High Score to Date' is beat, this feature* awards free games.

Tilting the game results in loss of a ball. The flippers, thumper-bumpers, etc., go 'dead.' Bonus points are not scored. The purpose of the tilt penalty is to discourage the player from jostling the machine in an attempt to prolong play. Game action becomes normal after the ball kicker assembly serves the ball to the shooter alley.

Slamming the machine results in loss of the game. All feature lights go out, the game goes idead, and a time delay occurs. The purpose of the time delay is to discourage unnecessary abuse of the machine. After the delay, the 'Game Over' light I tes and the power-up tune is played. The time delay occurs anytime one of the slam switches is made to contact. There is one factory installed slam switch on the front door. (Any number of slam switches could be installed by the operator, to meet his individual requirement.) The switch should be adjusted to have approximately 1/16" gap between the contacts. The weighted blade should be adjusted to attain the desired sensitivity. Decreasing the gap between contacts will make the switch more sensitive. Opening the gap will reduce sensitivity.

[&]quot;Some tures and features can be disabled by operator if so desired. See Back Box Adjustments."

III. BOOKKEEPING FUNCTIONS

The game is designed to help the operator certain perform accounting functions. The game can display the number of total plays and replays (free games). It can display the number of coins dropped down each coin chute. The bookkeeping functions are displayed on all player score displays simultaneously. An identification number, 05 to 14, appears on the Match/Ball in Play window as follows:

```
    05— 00 to— 40=Current Credits
    *06—10000 to—99999=Total Plays (Payed & Free Games)
    *07—10000 to—99999=Total Replays (Free Games)
    08— 00 to—99999=Total times 'High Score to Date' is beat
    *09—10000 to—99999=Coins Dropped thru Coin Chute #1
    *10—10000 to—99999=Coins Dropped thru Coin Chute #2**
    *11—10000 to—99999=Coins Dropped thru Coin Chute #3**
    *12— 00 to—99999=Number of Specials awarded from Panel Specials Only
    *13— 00 to—99999=Number of minutes of Game Play
    *14— 00 to—99999=Number of Service Credits
```

The game displays the first bookkeeping entry if the Self-Test button (See Fig. III) on the inside of the front door is pressed ten times. Alternately push and release the Self-Test button at one second intervals. The number 05 appears in the 'Match/Ball in Play' window. Current credits appear on the player score displays. Each additional press of the button causes the next entry to be displayed.

After the data in each bookkeeping register is recorded, it can be set to zero simply by pressing switch button S33, located on A4, the MPU module in the back box (See Fig. III), or by pressing the Coin Chute #3 switch. Any or all registers can be cleared by alternating between the Self-Test button and the switch button S33 on the MPU module or Coin Chute #3 switch. The operator is given this option as a possible convenience and can elect to use or not use it as his needs direct.

Pressing the button once more with the 14th entry displayed causes the game to play the power-up tune and light the Game Over light.

Service credits are designed to allow the serviceman to test the game under actual play conditions without disturbing the bookkeeping records that reside at identification numbers 06, 07, 09, 10 and 11.

To obtain Service Credits, push and release the Self-Test switch until identification number 05 appears in the 'Match/Ball in Play' window. Hold in the Credit button until the desired number of Service Credits (up to five) appears on the player score disp-ays.

NOTE: If upon accessing identification number 05, a number of credits greater than five is displayed, pressing the credit button has no effect.

Identification number 14 is reserved as a record of the number of Service Credits used.

[&]quot;The 10,000 level is pre-set at the factory; can be set to zero, initially, il desired.

^{**}If Coin Chule is not used in game, number displayed if other than 00) on Player Score displays has no significance.

#1154-E GROUND SHAKER FEATURE OPERATION & SCORING

A. BONUS SCORE FEATURE

A bonus score of 29,000 may be scored or left or right bonus. Going into top saucer advances left & right bonus and left side saucer advances left & right bonus depending on the arrow that is lit. Going over A-E lane or hitting C target advances left bonus. Going over B-F lane or hitting D target advances right bonus.

B. BONUS COLLECT AND BONUS DOUBLE

When the ball goes into side saucer & either left or right bonus or both are lit, the lit bonus scores are added to the players score. Going into the outhole, left, right, 20,000 super or 30,000 hitro bonus lites are lit, scores are collected. If the double bonus lite is on, bonus scores double. A tilt nullifies the bonus score.

C. OUTLANE SPECIAL LITE

On 3 & 5 ball game when left & right bonus reach 15,000 the left special will lite.

SW. 8 controls the special life.

SW. 8 OFF -outlanes alternate.

SW. 8 ON -both outlanes stay ON.

D. DROP TARGET FEATURE (on 3 & 5 ball)

1st time targets down scores 5,000 points and I tes extra ball lite. 2nd time 4 targets down award extra ball and lites special lite 3rd and each additional time awards replay.

There is a recall on extra ball lite if lit from ball to ball. No recall on special lite.

E. A-B-C-D-E-F FEATURE

1st time A-B-C-D-E-F lites are put out 20,000 super bonus lites. 2nd time A-B-C-D-E-F lites are put out 30,000 nitro bonus and A thru F special lites. 3rd and each additional time A thru F is made one replay is awarded.

20,000 or 30,000 bonus are collected in outhole only. They also can score double when bonus is lit by the setting of SW. 23.

F. TOP SAUCER HOLE FEATURE

When ball goes into saucer with left arrow lit, it lites sice bonus left arrow. When ball goes into saucer with right arrow lit, it lites side bonus right arrow. Making both left & right saucer arrows, lites to 5,000 saucer arrow. This arrow remains lit until the ball goes into the outhole.

When ball goes into saucer with the double bonus lit, it lites lower double bonus.

Saucer double bonus lites every other time or every 3 times.

SW 16 controls the double bonus lite.

SW 16 ON lites every other time.

SW 16 OFF lites every 3 times.

On 3 & 5 ball double bonus saucer lite comes on every other time.

G. LEFT SAUCER SCORE AND ADVANCED FEATURES

3 BALL when ball goes into saucer it scores 3,000 points, advances left & right bonuses 3 steps each and collects the lit collect bonus (ite (advance left & right bonus arrow stays ON at all times).

5 BALL it scores 3,000 points and advances left & right bonus one step each if no bonus collect lites are lit (advances left & right bonus arrow lit goes out as soon as one of the bonus collect lites are lit). H.

On 3 ball C & D, E & F are fled together (C & D is controlled by 3 & 5 ball switch). On 5 ball E & F are fled together.

I. SPECIAL REPLAY/X-BALL/NOVELTY MODES

Switch #6 and #7 give the operator flexibility to award a replay, extra ball or score (Novelty) when a special is scored (outlanes, drop target, A thru F feature). The following chart explains the settings.

SWITCH	SW. 6-ON	SW. 6-OFF	SW. 6-OFF
Positions Outlane special	SW. 7-CN REPLAY REPLAY	SW.7-ON X-BALL X-BALL'	SW. 7-OFF NOVELTY
Orop target special A thru F feature special	REPLAY REPLAY	X-BALL' X-BALL'	50,000 50,000 50,000
Drop target (x-ball) Scoring thresholds	X-BALL REPLAY	X-BALL** X-BALL**	25,000 NO AWARD

^{*50,000} if Same Player Shoot Again is lit.

[&]quot;25,000 if Same Player Shoot Again is lit.

V. GAME ADJUSTMENTS

A. Playfield Panel Post Adjustments:

Posts that control left and right outland opening on panel can be moved to make access to outlanes easier or harder for ball to enter. See Figure II.

Easier entry will decrease playing time and scoring (conservative). Harder entry will increase playing time and scoring (liberal).

B. Back Box Game Adjustments:

Each game has thirty-two switches located on A4, the MPU module, located in the back box, that allow play to be customized to the location. See Figure III. Credits per coin, maximum credits, credit display, balls per game, match feature, high game feature, special award and melody are selectable by means of the switches. The switches are contained in four-sixteen lead packages numbered S1-8, S9-16, S17-24 and S25-32 for easy identification. The "ON" toggle position is marked on the assembly. **Turn off power before making adjustments**.

Credits/Coin Adjustments:

The credits per coin are selectable by means of \$17-\$20 for coin chute #2. The switch settings and resultant credits/coin are as follows:

\$20 OFF	S19 OFF	S18 OFF	\$17 OFF	Credits/Coin Same as Coin Chule #1 Settings
ÖFF	ÖFF	OFF	ÓN	1/1 Coin
OFF	OFF	ON	OFF	2/1 Coin
OFF	ÓFF	ON	ON	3/1 Coin
OFF	ĊN	OFF	OFF	4/1 Coin
QFF.	CN	OFF	ON	5/1 Coin
OFF	CN	ON	OFF	6/1 Com
ŌĔĒ	CN	ON	ON	7/1 Cein
QΝ	OFF	OFF	OFF	8/ I Coin
OΝ	OFF	OFF	ON	9/1 Coin
OΝ	OFF	ON	OFF	10/1 Com
٩N	OFF	QN	ON	11/1 Coin
OΝ	CN	OFF	OFF	12/1 Coin
ON	CN	OFF	ON	13/1 Goin
OΝ	CN	ON	OFF	14/1 Coin
ON	CN	ON	ON	15/1 Coin

The credits given per coin are selectable by means of switches 1-5 ncl., for coin chute #1 and switches 9-13 incl., for coin chute #3. Thirty-one different credit ratios are available for each coin chute. The switch settings and resultant credits/coin are listed below.

CREDITS/COIN ADJUSTMENTS

, –	SWr	CHES			CREDITS/COIN
	4	3	2	- 1	
3 C 4 13	12	11	10	9	
OFF.	OFF	OFF	OFF	OFF	3/2 COINS**
ŌĔĔ	OFF	OF=	OFF	ON	3/2 COINS**
OFF	OFF	OFF.	ON	OFF	1/COIN
OFF	OFF	OF	ON	ON	1/2 COINS1
OFF	OFF	ON	OFF	OLL	2/COIN
OFF	OFF	ΟN	OFF	ON	2/2 COINS*
OFF	OFF	ON	ON	OFF	3/COIN
OFF	OFF	ON	ON	ON	3/2 COINS1
	ON		OFF	OFF	4/COIN
			OFF	ON	4/2 COINS1
				OFF	5/COIN
_			-	ON	5/2 COINS1
				_	6/COIN
					6/2 COINS1
					7/COIN
					7/2 COIN31
_					8/COIN
			_		B/2 COINS1
					9/COIN
		_			9/2 COINS1
			-		10/CQIN
631.1				_	10/2 CONS*
-	-				11/COIN
					11/2 COINS1
_				-	12/COIN
			_		12/2 COINS*
					13/COIN
					1372 COINS*
					14/COIN
					14/2 COINS1
					15/ COIN
04	ON	UN	CM	ON	15/2 COINS*
	OFF OFF OFF OFF OFF OFF	4 12 OFF OFF OFF OFF OFF OFF OFF OFF OFF OF	12 F F F F F F F F F F F F F F F F F F F	5 4 3 2 10 10 10 10 10 10 10 10 10 10 10 10 10	5 4 3 2 1 10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

MAXIMUM CREDITS:

The maximum credits accepted by the machine limits the number of games that can be accumulated by coining, by winning replays or both. The maximum number of credits is selectable by means of switches 25 and 26. Four credit limits are available. Switch settings are listed below.

MAXIMUM	SWIT	TCHES
CREDITS	26	25
10	OFF	OFF
15	OFF	ON
25	ON	OFF
40	ON	OΝ

BALLS PER GAME:	# BALLS/GAME	SWITCH 31
	5	ON
	3	OFF

MATCH FEATURE:

When the Match Feature is ON, a random number appears in the Match/Ball in Play window and the word MATCH is illuminated. If the number matches the tens digit in a player's score, a free game is awarded. The Match feature creates an incentive to play.

	MATCH ON OFF	SWITCH 28 ON OFF
CREDIT DISPLAY:	CREDITS DISPLAYED YES NO	SWITCH 27 ON OFF

HIGH SCORE FEATURE:

The game is designed to award an Extra Ball or Free Game at each of the three score levels. See Front Door Game Adjustments.

AWARD	SWITCH 7	SWITCH 6
PEPLAY	ON	ON
EXTRA BALL	ON	OFF
NO AWARD	OFF	OFF

HIGH SCORE TO DATE OR OVER 1,000,000 SCORE FEATURE:

The game is designed to award free games as an option if high score to date is beat or player exceeds 1.000,000 points. Each time this happens, the winning score becomes the new high score to beat. This score is displayed on all 4 player score displays at the end of each game as an incentive to play. Recommended setting is underlined.

HIGH SCORE TO DATE FEATURE	SWITCH 22	SWITCH 21
No Award	OFF	OFF
One Credit	OFF	ON
Two Credits	ON	OFF
Three Credits	ON	ON

State and local laws may regulate the use of the above features, and they have been designed to allow for appropriate adjustment in order to conform to such requirements.

SOUND OPTION:

The game is designed to make several tones and noises to announce power-up, game-up, etc. The tones are intended to attract attention to the game and increase game usage. The tones are controlled by switch settings as shown.

SW: 29, 30 ON.

Playfield switches associated noises with background.

SW, 29 ON, SW, 30 OFF.

Playfield switches associated noises without background.

SW. 29, 30 OFF.

All scoring will have a chime effect.

SW, 29 OFF, SW, 30 ON.

Most all scoring will have a laughing noise effect.

GAME FEATURE OPTIONS:

Outlane Special Adjustment:

Liberal SW. 8 ON Both lanes lite for Special.

Conservative SW. 8 OFF Alternates Special from side to side.

Top Saucer Double Bonus Lite Adjustment:

Liberal SW. 16 ON Double bonus lites every 2nd time.
Conservative SW. 16 OFF Double bonus lites every 3rd time.

"E" and "F" Rollover Adjustment:

Liberal SW. 32 ON "E" and "F" are tied together. Conservative SW. 32 OFF "E" and "F" are not tied.

20,000, 30,000 Bonus 2X adjustment:

Liberal SW. 23 ON Making 20,000 or 30,000 bonus, scores double when

double bonus is lit.

Conservative SW. 23 OFF Making 20,000 or 30,000 bonus, scores single when

double bonus is lit.

Outlane Bonus Special Adjustment:

SW. 14, 15 OFF — Making left & right bonus at 10,000 lites outlane special. SW. 14 ON, 15 OFF — Making left & right bonus at 15,000 lites outlane special. SW. 14, 15 ON — Making left & right bonus at 20,000 lites outlane special.

NOTE: SW. 24 game over attraction sound. Games having ROM-E776-10, SW. 24 is not used. Games having ROM-E776-17, SW. 24 is used, to turn game over attraction sound off if the location desires so.

C. FRONT DOOR GAME ADJUSTMENTS

High Score Feature Adjustments:

The game is designed to award an extra ball (option) or a free game at each of three score levels. The recommended levels are on the score card in the game.

Any level from 10,000 to 990,000 can be set, as desired. It is also possible to reset or turn off (00) any or all of the levels, if desired.

- 1. Push and release Self-Test button (See Figure III) at one second intervals approximately six times or until identification number 01 appears on the 'Match/Ball in Play' display.
- 2. The number on the Player Score Displays is the score level.* It can be increased, if desired, by holding the credit button in. To decrease the score level, hold the credit button in and depress and release the Self-Test button. Release the credit button when the desired number appears. Note that the level changes 10,000 points at a time. If the number '00' is left on the displays, the high score feature is eliminated for that level.
- **3.** Repeat steps 1 and 2 for the second and third score levels. The identification numbers '02' and '03' on the Match/Ball in Play display are for the second and third levels, respectively.

High Score to Date and 1,000,000 Feature:

The game is designed to award free games when 'High Score to Date' is beat, or if the player exceeds 1,000,000 points.

It is recommended that the level, which will build with play, be periodically reset to the factory recommended level to encourage game play. The adjustment procedure is the same as for the High Score Feature Adjustment, Steps 1 and 2. Continue pushing the Self-Test button until the identification number '04' appears on the 'Match/Bal, in Play' display and then do Step 2.

Any level from '00' to 990,000 can be set as described. It is to be noted that '00' does NOT turn off the feature, as it does on High Score feature. The feature is turned off by positioning switches as discussed under 'Back Box Game Adjustments.'

*Can be quickly set to 100 by pressing \$33 unithe MPU assembly in the backbox or Coin Chute switch #3. (See Figure III)

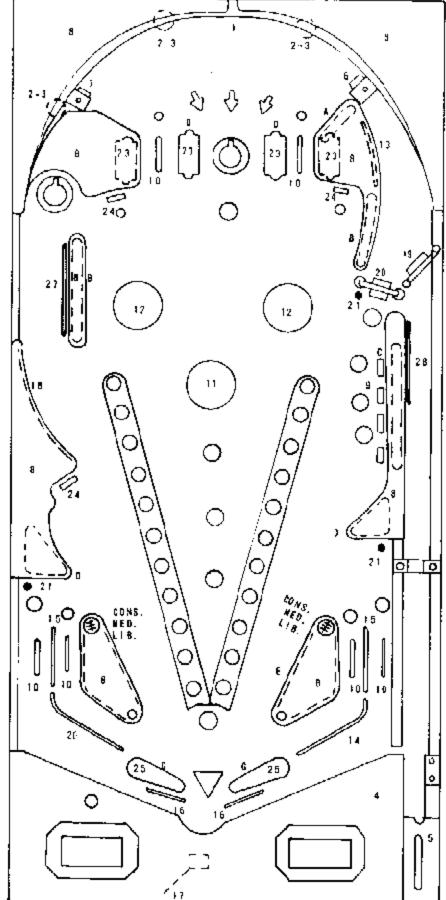


FIGURE 11

#1154-E GROUND SHAKER

RUBBER PARTS

A.	R-521-1	1" DIA.	(1)
₿.	R-521-3	2" DIA	(2)
C.	R-521-5	3" DIA.	(2)
Ū.	R-521-2	11/2" DIA.	(4)
Ē.	R-521-4	21/2" DIA.	(2)
£	R-243	5/16" DIA.	(ii)
G.	R-408-3	FLIPPER	(2)

PANEL TOP PARTS

1. Arch Rail	M-1774-1
2. Rail Post	C-907 (3)
3. Rail Post Cap	C-9D8 (3)
4. Bottom Arch	P-5871-64
5. Shooter Gauge	P-6359-23
6. Ball Gate (R)	A-1475-13
7. Ball Gate (L)	A-1475-12
8. Screened Plastics (Set)	M-1330-158
9. Grop Target Assembly	AS-2795-40
10. Rollaver Wire	AS-2805 (6)
11. Thumper Cap	A-3713-45
12. Thumper Cap	A-3713-51 (2)
13. Ball Guide Wire	M-121-58
14. Ball Guide Wire	M-121-44
15. Ball Guide Wire	M-121-18 (2)
16. Ball Guide Wire	M-121-53 (2)
17. Outhole Wire	AS-2806-21
18. Gulde Rail Assy.	A-3032-35
19. Ball Gate Assy.	AS-2250-24 (R)
20. Spinner Gate Assy.	AS-2250-24 (K)
21. Mini-Post Assy.	AS-2836-1 (3)
22.	MO-2000/1 (3)
23. Gulde Rail	C-938-5 (4)
24. Target assy.	AS-2911-3 (3)
25. Flipper & Shaft Assy.	AS-2214-24 (2)
26. Ball Wire Guide	M-121-43
27. Ball Gulde Wire	M-121-30
28. Ball Guide Wire	M-121-33
CONS.—Conservative	
WED.—Medium	
LIB.—Liberal	
rio.—Melai	

Indicates movable posts for scoring adjustments.

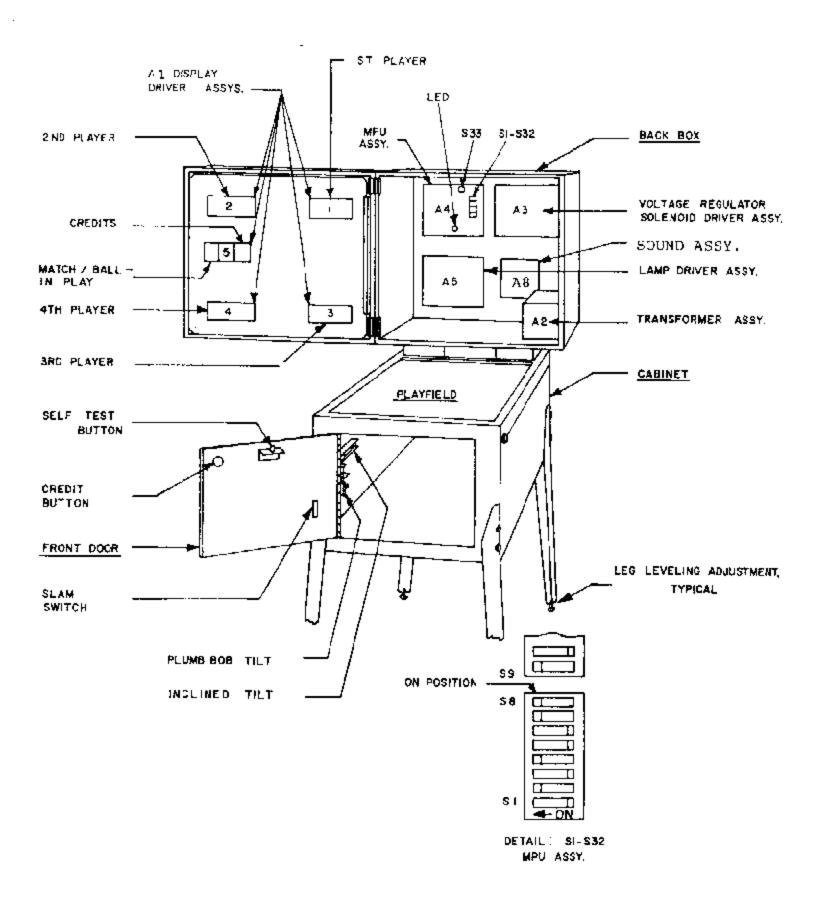


FIGURE III. ELECTRONIC PIN BALL MACHINE

RECOMMENDED

Instruction, Score Cards and High Score feature settings to be used on GROUND SHAKER ELECTRONIC #1154-E

3 BALL

5 BALL

	LAYS

Instruction Card

M-1508-82-E

Score Card

M-1508-82-B w/o

1 Replay at 220,000

1 Replay at 460,000

EXTRA BALL

Instruction Card Score Card

M-1508-82-F

1 Extra Ball at 240,000

M-1508-82-MM

1 Extra Ball at 480,000

1 Extra Ball at 700,000

REPLAYS

Instruction Card

M-1508-82-TT

Score Card

M-1508-82-A w/Y

1 Replay at 360,000

I Replay at 600,000

EXTRA BALL

Instruction Card

Score Card

M-1508-82-F M-1508-82-RR

1 Extra Ball at 390,000

1 Extra Ball at 630,000

1 Extra Ball at 850,000

(all playfield posts in medium position).

ADDITIONAL CARDS

REPLAYS				EXTRA BALL			
M-1508-H	120,000	360,000		M-1508-MM	240,000	480,000	700,000
M-1508-I	140,300	380,000		M-1508-NN	270,000	510,000	730,000
M-1508-J	160,000	400,000		M-1508-QQ	300,000	540,000	760,000
M-1508-K	180,300	420,000		M-1508-PP	330,000	570,000	790,000
M-1508-L	200,000	440,000		M-1508-QQ	360,000	600,000	820,000
M-1508-M	220,300	460,000		M-1508-RR	390,000	630,000	850,000
M-1508-N	240,000	480,000		M-1508-SS	420,000	660,000	880,000
M-1508-O	260,000	500,000				000.000	000,000
M-1508-P	280,500	520,000		Instruction Car	d, Novelty		
M-1508-Q	300,000	540,000		M-1508-82-G			
M-1508-R	320,000	560,000		Blanks (3)			
M-1508-S	340,000	580,000		,			_
M-1508-T	360,000	600,000		High game to o		nended levi	els
M-1508-U	380,000	620,000		(reset period	tically)	2 11 41 1 2	40.000
M-1508-V	400,000	640,000				3 BALL 5	•
M-1508-W	420,000	660,000				5 BALL 6	80,000
M-1508-X	440,000	680,000					
M-1508-Y	460,000	700,000		M-1508-HH	280,000	570,000	720,000
M-1508-AA	140,000	430,000	580,000	M-1508-II	300,000	590,000	740,000
M-1508-BB	160,000	450,000	600,000	M-1508-JU	320,000	610,000	760,000
M-1508-CC	180,000	470,000	620,000	M-1508-KK	340,000	630,000	780,000
M-1508-DD	200,000	490,000	640,000	M-1508-LL	360,000	650,000	800,000
M-1508-EE	220,000	510,000	660,000				
M-1508-FF	240,000	530,000	680,000				
M-1508-GG	260,000	550,000	700,000				

#1154-E GROUND SHAKER

RECOMMENDED SETTINGS

SPECIAL: REPLAY	SW. 6	3 BALL ON	5 BALL ON
Outlane special	SW. 7	ON	ON
	SW. 8	OFF	OFF
Top saucer double bonus lite	SW. 16	ON	ON
E and F rollover lane lite	SW. 32	ON	ON
20,000, 30,000 Bonus 2X	SW. 23	ON	ON
Outlane bonus special	SW. 14	ON	ON
	SW. 15	OFF	OFF

The following chart gives recommendations for three typical types of operation

REPLAY nstruction Card Score Card Major Mode Match High Score to Date	3-BALL M-1508-82-E M-1508-82-B SW. 6, 7, ON SW. 28 ON SW. 21, 22, ON	5-BALL M-1508-82-TT M-1508-82-A SW: 6, 7, ON SW: 28 ON SW: 21, 22, ON
X-BALL		
nstruction Card	M-1508-82-F	M-1508-82-F
Score Card	M-1508-82-b w/MM	M-1508-82-a w/RR
Major Mode	SW. 6 OFF	SW. 6 OFF
,	SW. 7 ON	SW: 7 ON
Match	SW. 28 OFF	SW: 28 OFF
High Score to Date	SW. 21, 22, OFF	SW. 21, 22, OFF
NOVELTY		
instruction Card	M-1508-82-G	M-1508-82-G
Major Mode	SW. 6, 7, OFF	SW. 6, 7, OFF
Match	SW. 28 OFF	SW: 28 OFF
High Score to Date	SW. 21, 22, OFF	SW. 21, 22, OFF

ADDITIONAL CARDS FOR PAGE 11

REPLAYS

M-1508-UJ 480,000 720,000 M-1508-FFF 380,000 670 (
14 1000 EEE 000,000 010,0	000 820,000
M-1508-VV 500,000 740,000 M-1508-FFF 400,000 690,0	000 840,000
M-1508-WW 520,000 760,000 M-1508-GGG 420,000 710,0	000.088 000
M-1508-XX 540,000 780,000 M-1508-HHH 440,000 730,0	
M-1508-YY 560,000 800,000 M-1508-III 460,000 750,0	
M-1508-ZZ 580,000 820,000 M-1508-JJJ 480,000 770,0	
M-1508-AAA 600,000 840,000 M-1508-KKK 500,000 790,0	
M-1508 BBB 620,000 850,000 M-1508-LLL 520,000 810,0	
M-1508-CCC 640,000 880,000 M-1508-MMM 540,000 830,0	•
M-1508-DDD 660,000 900,000 M-1508-NNN 560,000 850,0	•

VIII. HOUTINE MAINTENANCE ON LOCATION:

Self-Test routines are written into the game design. They are particularly useful for routine maintenance. The tosts are described below. The first test is automatic and occurs on power-up. This test causes the MPU module A4 to examine itself for failures. Seven llashes of an LED indicates proper operation. The second scries of self-diagnostic tests causes the MPU to 'exercise' cach of the other modules in such a way as to make their faults, if any, obvious. See Figure III and Page II

It is recommended that these tests be used several times a week to check out the games before play. If faults are discovered, they may be corrected on location if the operator has a stock of replacement modules. See "Trouble Shooting on Location."

MPU Module Self-Test:

At power on, the LED on the MPU module flashes once, (Flicker-Flash). After a pause, it flashes six more times and goes out. A power-up tune is played to announce game readiness. This indicates proper MPU operating condition and successful completion of the power-up test.

Game Self-Diagnostic Tests:

- 1. Pressing the Self-Test button inside the door initiates the Self-Test routine. See Figures III and IV. All switched lamps flash off and on continuously.
- Pressing the Self-Test button again causes each digition each display to cycle from 0 thrule, and repeat continuously.
- 3. Pressing the Self-Test button again causes each solenoid to be energized, one at a time, in a continuous sequence. Hold both flipper buttons 'in' during this test. The number appearing on the Player Score displays is the same as the number assigned to the solenoid. The sound of a solenoid pulling-in as a number appears indicates proper operation. The absence of sound is improper. If sound is absent, see Page 17 for help in Solenoid identification.
- **4.** Pressing Self-Test button again causes the sound module to play the "Game Over" tune repeated y.
- 5. Pressing the Self-Test button again causes the MPU to search each switch assembly for stuck contacts. If any are found, the number of the first set encountered is flashed on the Player Score displays. The number remains until the fault is cleared. See Page 17 for help in Stuck Switch identification. Other numbers may follow it more stuck contacts are present. If there are no stuck switches, the Match/Ball in Play display flashes '0'.
- 6. Pressing the Self-Test button 14 more times causes the MPU to stop thruthe threshold and bookkeeping functions described previously and finally to repeat the power-up test. For more rapid exit to power-up, turn the game off, then on. The game is now ready to play.

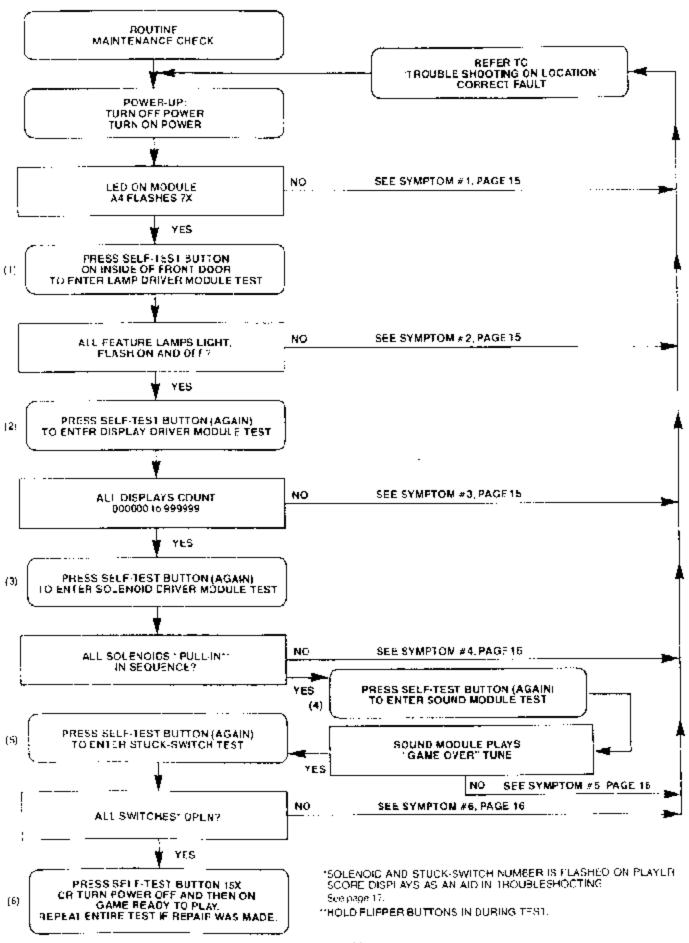
After successful completion of the Self Diagnostic Test procedure, set the game up for play. Exercise each rollover, thumper-bumper, slingshot, etc., by hand until each switch assembly on the playfield has been checked for proper operation. If actuating a switch assembly results in intermittent or no response, clean contacts by gently closing them on a clean business card or piece of paper and wiping until they wipe clean. Regap, if necessary, to 1/16°. **Do not burnish or file Gold Plated Switch Contacts**.

IX. TROUBLESHOOTING ON LOCATION

The game is designed to make troub eshooting easy. Several simple procedures are given herein that cover the greatest percentage of game failures. They are written for an operator on location and require module replacement. (See Figure III) Symptoms and the action to be taken are given for each type of problem.

If the problem is more complicated and is not solved by following this procedure, more detailed procedures are available from Bally. See the Parts List for ordering information.

FIGURE IV SELF DIAGNOSTIC TEST



1A) SYMPTOM: Game does not play power-up tune when power is turned on. General Illumination is present.

ACTION: A) Turn power OFF. Open back box. Locate light emitting diode (LED) on MPU module A4.

B) Turn Power ON, LED must flash 7X to indicate that module A4 is good. Correct flash sequence is flicker/flash-pause-and then six more flashes and LED goes out.

C. If LED does not come on, or does not flash, or flashes, but less than 7X, turn off power. Replace MPU module A4.

CAUTION: Replacement MPU Module must have same Part Number or incorrect operation will result! See Parts List for MPU Module Part Number.

Turn power QN.

ACTION:

D) If game is correct, it is now ready for play. If game is not correct, refer to Module Replacement procedure. (See Parts List.)

2A) SYMPTOM: Not all feature lamps light during game play.

A) With power ON, open front door. Press button (Self-Test switch) once. If the game is correct, all feature tamps flash ON and OFF.

B) Carefully raise playfield or open back box to gain access to lamps.

C) Replace bulbs that do not flash.

If game is correct, it is now ready for play.

E) If game is not correct, turn power OFF. Replace Lamp Driver Module A5. Turn power ON and repeat A.

F) If game is correct, if is now ready for play.*

G) If game is not correct, turn power OFF. Replace MPU module A4. See CAUTION, 1C. Turn power ON and repeat A.

H) If game is correct, it is now ready for play* If game is not correct, refer
to Module Replacement procedure. (See Parts List.)

SYMPTOM: One or some switched lamps always ON.

ACTION: Repeat 2AA, AB, AE, and AF and, if necessary AG & AH.

3A) SYMPTOM: Display digits improper on one or several, but less than all Display Driver module(s), A1. Improper: One or several segments always OFF, digits mottled or several segments or digit(s) always ON.

ACTION: A) With power ON, open front door. Press button (Self-Test switch) twice. If the game is correct, each digit on each Display Driver Module A1 (5 used/game) displays the count 1-9 and 0 continuously in all 6 digit positions. Note defective Display Driver modules.

B) Turn power OFF.

CAUTION: High Voltage is supplied to the Display Driver Modules, A1, from the Solenoid Driver/Voltage Regulator Module A3. Wait 30 seconds for High Voltage to Bleed Off.

C) Replace Display Driver module(s) A1. Turn power ON, Repeat A

D) If game is correct, it is now ready to play. If game is not correct refer to Modulo Replacement procedure. (See Parts List.)

3B) SYMPTOM: All displays improper (all live display Driver modules). Improper: Digit(s) always on or off/segment(s) always on or off, all displays.

ACTION: A) Repeat 3AA, and AB.

B) Replace MPU module A4. See CAUTION NOTE, 1C. Turn power ON. Repeat A

C) If game is correct, it is now ready to play: If game is not correct, refer to Module Replacement procedure. (See Parts List.)

3C) SYMPTON: One or several displays always off.

ACTION: A) Do 3AA, AB, AC, and AD.

B) Repeat 3BB and BC, if necessary.

SYMPTOM: Solenoid(s) do(as) not pull-in during course of game. 4A)

ACTION:

- A) With power ON, open front door. Press button (Self-Test switch) three times.
- B) If game was correct, each solenoid would be energized. A number is flashed on the Player Score displays as each so enoid is pulsed. Note any numbers that do not have the sound of a solenoid associated. See Solenoid Identification Table, Page 17 and Figure V.
- C) Carefully lift the playfield (or open the back box) to gain access to the solenoid. Turn power OFF, Inspect the sciencid.
- D) If a lead is broken off, repair, Repeat A & B. If game is correct, it is now ready for play." If solenoid wiring was correct, turn power OFF.
- E) Replace Solenoid Driver/Voltage Regulator module A3. See CAUTION. NOTE 3AB.
- F) Repeat AA & AB. If game is correct, it is now ready to play.* If game is not correct, turn power OFF.
- G) Replace Sound Module A8.
- H) Repeat AA and AB if game is correct. It is now ready to play. If game is not correct, turn power OFF.
- Replace MPU module A4. See CAUTION NOTE, 1C.
- J) Repeat A & B. If game is correct, it is now ready to play.* If game is not correct, refer to Module Replacement Procedure. (See Parts List.)
- 4B) SYMPTOM: Solenoid(s) always energized-- Note: if impulse solenoids (ball ejects, slingshots, thumper-bumpers, etc.) are energized continuously, they are subject to damage. Limit troubleshooting to one minute with power ON, followed by five minutes with power OFF. Repeat as necessary. Replace damaged solenoids.

ACTION: Do 4AA, AB, AE, AF, AG, AF and if necessary, Al and AJ.

SYMPTOM: No Sound. 5)

ACTION:

- A) With Power ON, open front door, press Self-Test switch four times.
- B) Turn volume control clockwise to Max
- C) If correct, sound will be heard. If incorrect, try seating speaker lead connector (J2) and input connector (J1).
- D) If correct, sound will be heard. If incorrect, refer to Module Replacement. procedure."
- SYMPTOM: Feature (Drop Targets, etc.) does not score. 6)
 - A) With power ON, open front door Press button (Self-Test switch) five ACTION: times.
 - B) If the game is correct, Match/Ball in Play display would flash '0.' If a number appears on the Player Score displays, see Switch Assembly Identification Table, Page 17 and Figure V.
 - Carefully lift the playfield. Locate the switch assembly identified from the number. Visually inspect the switch assembly. If the contacts are 'stuck, regap them to 1/16". See section under ADJUSTMENTS, Repeat A & B. II. the game is correct, it is now ready to play." If game is not correct, turn the power OFF.
 - P) Replace MPU module A4. See CAUT ON NOTE 1, C.
 - E) Repeat A & B. If the game is correct, it is now ready to play." If the game is not correct, refer to Module Replacement Procedure. (See Parts List).
- 7) SYMPTOM: Game blows fuse(s) repeatedly.

ACTION: See Module Replacement Procedure, F.O. 560.

Turn gower On-Off swilch OFF and men ON

GAME #1154-E GROUND SHAKER (FIGURE V)

SOLENOID IDENTIFICATION TABLE

Self Test #	SOLENOID IDENTIFICATION	Self Test #	SOLENOID IDENTIFICATION
	Oulhole kicker	07	Left thumper bumper
02	Knocker	08	Right thumper bumper
03	Top center saucer	09	Bottom thumper bumper
	Left side saucer	10	Drop target reset
	Right slingshot	11	Coin lockout door
00	Left slingshot		K1 relay (flipper enable)

SWITCH ASSEMBLY SELF-TEST DISPLAY NUMBERS

Construction of			- A LA HOMBENS
Switch	۱ .	Switch	h
Self		Self	•
Test#	DESCRIPTION -		DECOMPTAG
01			DESCRIPTION
02		21	G Target
03		22	B Folloverlane
04		23	A Polloverlane
05	20 maintaint anns	24	Top center saucer
	30 point reb. (30)	25	Spinner
06	Credit button	26	
07	Tilt (3)	27	
08	Outhole	28	
09	Coin III (rt)	29	
10	Coin I (left)	30	
11	Coin II (middle)		
12	Drop target A (top)	31	A
13	Drop target 3	32	Saucer left side
14	Drop target C	33	Right outlane
15		34	Left outlane
16	Drop target D (bottom)	35	Adv L & R bonus target
	Slam (2)	36	Bottom thumper bumper
17	-	37	Right slingshot
18	F rollover lane	38	Left slingshot
19	É rollover lane	39	Right thumbor human
20	Ditarget	40	Right thumper bumper
NOTE: 8	SLINGSHOT & THUMPER BUMPER COILS	74	Left thumper bumper
WILL BE	ENERGIZED WHEN SWITCH IS HADE		

12 09 0.2 0 (രു 4

#1154 GROUND SHAKER

INDICATES SWITCH ASSEMBLY IDENTIFICATION NUMBERS.

NOTE: CABINET: DOOR:

07, 16 09,

16

10

06. 11,

INDICATES SOLENDIA IDENTIFICATION NUMBERS.

NOTE: DOOR:

11 12

BACKBOX: CABINET:

02

FIGURE V

11]

63

ASSEMBLY ADJUSTMENTS:

GENERAL:

All switch assemblies consist of leaf springs, contacts, separators, plastic tubing and screws to hold them to the mounting surface. Before attempting to adjust a switch assembly, make sure that these screws are tight. If not, tighten screw closest to the contact end of the leaf spring first. This will prevent the assembly from being secured in such a manner that the leaf springs tend to fan out. In general, all leaf springs are adjusted for a 1/16° gap in the open position and .010° overtravel or wipe in the closed position. All contacts should be in good condition. Unless otherwise instructed, they should be dry or non-lubricated. All contacts should be free of dust and dirt. Contacts, with the exception of the flipper button switch assemblies, are plated to rosist corrosion. Filling or burnishing breaks the finish and encourages corrosion. Clean by closing the contacts over a clean piece of paper (e.g. a business card) and wiping gently until the contacts are clean. For the flipper button switch assemblies ONLY: Tarnish can be removed with a contact file followed by a burnishing tool. Severely pitted contacts must be replaced as an assembly. In general, contacts need be cleaned or replaced and adjusted only when they are found to be a source of game malfunction.

X. SERVICE PARTS:

A parts catalogue is available upon request, The catalogue is illustrated and lists all replacement parts for each game manufactured by Bally. Requests should be addressed to:

BALLY MANUFACTURING CORPORATION 2640 WEST BELMONT AVENUE CHICAGO, ILLINOIS 60618 ATTN: PARTS DEPARTMENT

SERVICE HINTS:

The Bally playfield has an improved tuff-coat finish with excellent wearing properties. Its life expectance, as well as play appeal, can be extended by periodic cleaning of the playfield.

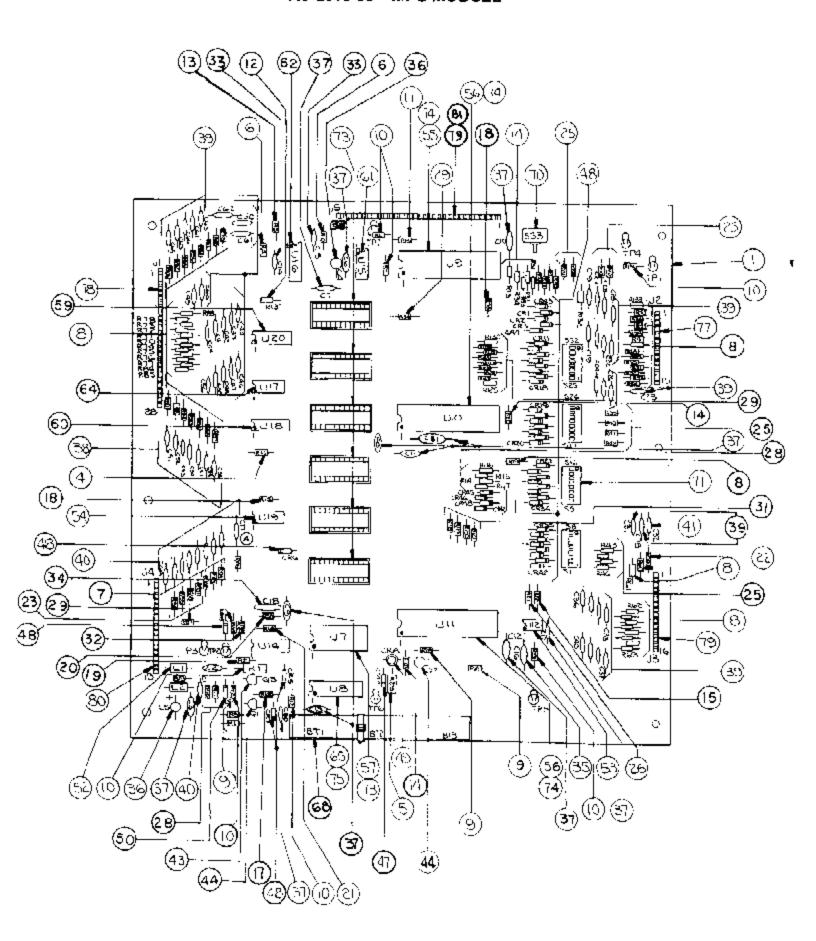
DO: Bally recommends you clean your playfield with Wildcat #125 (Wildcat Chemical Co., 1333 W. Seminary Drive, Ft. Worth, Texas 76115). Wildcat #125 is a combination cleaner and polish. Bally has tried and tested this product and found it to be very effective. If Wildcat #125 is not available, Bally suggests you ask your Distributor to order it. Inspect and hand polish the ball in a clean cloth. A chipped ball must be replaced. It can ruin the finish on the playfield in a short period of time.

DON'T: Use water in large quantities, highly caustic cleaners, abrasive cleaners or cleaning pads on the playfield. Do not allow a wax or polish build up. Waxes yellow with age and spoil play appeal.

XI. PARTS LIST #1154-E GROUND SHAKER

MISCELLANEOUS	
Transformer (Domestic or Europe)	PART NUMBER
Transformer (Domestic or Export) Bulbs, #44	E-122-125
Bulbs, #44 Fuse, 1 Amp. 3 AG Slow Blow (Playfield Solenoid Protection)	E-125-22
Total	E-133-44
ASSEMBLY COILS	
Coin Lockout	
Coin Lockout	FO-36-7000
	AQ-25-500/
KHOCKET	34-4500
Outhole Kicker Thumper-Bumper (3)	AR-26-1200
Thumper-Bumper (3)	AN-26-1200
Sling-Shot (2)	AN-26-1200
Drop larget Reset	. AN-26-1200
Drop Target Reset Saucer (2)	. NO-26-1900
Saucer (2)	. AO-27-1300
FAIRELD PAHIS	
MODULES	See Figure II
Lamp Driver A5 Display Driver A1 (5 used)	AC 0540 A0
Display Driver A1 (5 used) Splenoid Driver/Voltage Regulator A3	AS-2518-23
Splenoid Driver/Voltage Regulator A3 MPU A4	- A0-2018-21
MPU A4 Transformer & Rectifier A2	AS 2000 A
Transformer & Rectifier A2 Rectifier Board (Part of A2)	. A5-2962-9
Rectifier Board (Part of A2) Sound	. MS-28/7-1
Sound	AS 2000 0
REDAIDS BROOKS IN	A3-3022-2
REPAIRS PROCEDURES/AIDS	
Module & Component Replacement	FO 500 ·
AID (Assistance in Diagnostics)	. F.C.560-1
Kit, used with E.O.560-1	VIT # 400 .
MODULE COMPONENTS	KII #485-1
MODULE COMPONENTS	
SEE MODULE PARTS LIST	
MODULE COMPANY	
MODULE COMPONENT STARTER KITS	
(Each Kit contains an assortment of the most needed electronic parts for use in Mo Kit #490—For Rectifier Board (Part of A2)	
Kit #490—For Rectifier Board (Part of A2)	dule repair.)
NIL#503—MPU Board AA (Loop Manney Line ver	
COMPANYETT I U SOURDOIG HEIMAR (Maltina a Director de la constitución	
"" " "VO TOLOISDIAV LIIMAP LI	
Nt #494—Fot Lamp Oriver As	
Kit #559—For Sound A8	

A\$-2518-35 MPU MODULE



A4: MPU MODULE COMPONENT PARTS LIST

ITEM	REFERENCE DESIGNATION	BALLY PART#	DESCRIPTION
1	A4 (see note 1)	AS-2962-9	MPU Mcdule Complete.
_			Ground Shaker
2	A4 (see note 2)	AS-2518-35	MPU Module less Program
n 22	See Schematic		Memory, U1-6 incl.
3-32 33	C14, C15	E-00586-0067	Resistors, See schematic for value Capacitor, 470 PFD, 1kV
34	C18	E-00586-0083	Capacitor, 470 PPD, 16V
35	C16	E-00586-0081	Capacitor, 10 MFD 100V
36	C4, C5	E-00586-0073	Capacitor, 4.5 MFD, 25V
37	C3, C6 C13, C17, C31	E-00586-0085	Capacitor, .01 MFD, 25V
38	C79, C41-C67	E-00586-0083	Capacitor, 470 PFD, 50V
39	C19-C31, C78, C33-C40	E-00586-0082	Capacitor, 390 PFD, 50V
40	C1, C2, C68-C77	E-00586-0084	Capacitor, 820 PFD, 50V
41	C32	E-00586-0077	Capacitor, 3000 PF, 1kv
43	Q5	E-00585-0023	Transistor PNP (MPS-3702)
44	G1, Q2	E-00585-0031	Transistor (2N3904)
47	CR44	E-00587-0006	Diode (IN4004)
48	CR1-CR7, CR11-CR43, CR45-CR49	E-00587-0014	Diode (IN4148)
49	CR8	E-00679	LED (Green)
50	VR1	E-00598-0003	Diode Zener (8.2V, IN9598)
52	L1, L2	E-00604-0003	Inductor, 22 Micro Hy.
53	U12	E-00620-0004	Timer (555)
54	U19	E-00620-0005	Quad 2 Input (4011)
55	U9	E-00620-0023	MPU I.C. (6800)
56	1U <u>1</u> 0, U11	E-00620-0029	PtA .C. (6820)
57	U7	E-00620-0030	RAM I.C. (6810)
59	U20	E-00620-0032	HEX Buffer I.C. (14502B)
60	U14, U18	E-00620-0033	HEX Inverter (4049B)
61	U15	E-00620-0034	Quad Memory Drive (MC3459L)
62	U16	E-00620-0035	Dua. Monostable (9602)
64	U17	E-00620-0041	Quad 2 Inputs (74L00N)
65	บิ8	E-00620-0042	RAM (C MOS, P5101L-3)
68	BT1, BT2, BT3	E-00628-0003	Battery
70	S33	E-00658-0001	Push Button Switch
71	\$1-\$8, \$9-\$16, \$17-\$ 24 , \$25-\$32	E-00677	DIP Switch
73		E-00712	24 Pin Socket
74		E-00712-0001	40 Pin Socket
75 73		E-00712-0003	22 Pin Socket
77	J2	E-00715	15 Pin Wafer Connector
78 70	J1	E-00715-0004	28 Pin Wafer Connector
79	J3, J5	E-00715-0017	16 Pin Wafer Connector
80 81	J4	E-00715-0018	19 Pin Wafer Connector
01	Jö	E-00715-0024	17 Pin Wafer Connector

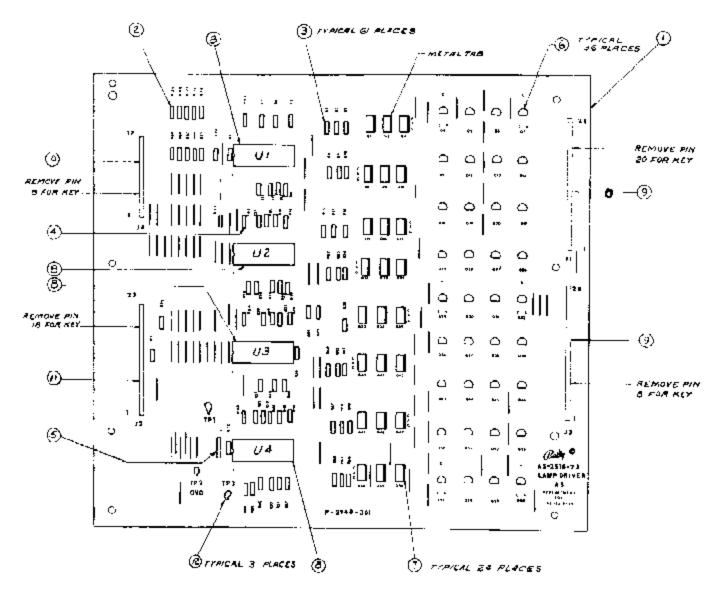
NOTE 1:

When ordering, fill at dash number. For example, AS-2962-0: LOST WORLD, AS-2962-2: SIX MILLION DOLLAR MAN. AS-2962-3: PLAYBOY, AS-2982-4: VOLTAN, AS-2962-5: SUPERSONIC, AS-2962-6: STAR THEK. AS-2962-7: KISS, AS-2962-8: PARAGON, AS-2962-9: GROUND SHAKER, AS-2962-10 HARLEM GLOBF-THOTTERS, AS-2962-12. DOLLY PARTON, AS-2962-14: FUTURE SPA.

NOTE 2:

Order replacement memory chips J1-U6, specifying game, socket and part number stamped on chip.

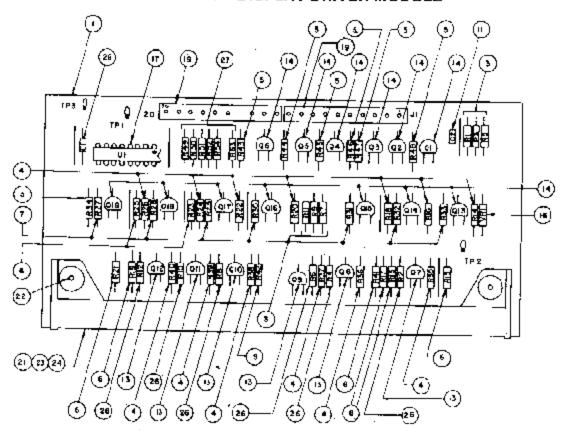
AS-2518-23 LAMP DRIVER MODULE



A5: LAMP DRIVER MODULE COMPONENT PARTS LIST

tTEM.	REFERENCE DESIGNATION	BALLY PART #	DESCRIPTION
1	A5	AS-2518-23	Lamp Driver Module, Complete
2	R71-R79	E-00105-242	Resistor, 20kΩ, 5%, ¼ W
3	R1-R60, R70	E-00105-0237	Resistor, 2ko, 5%, 1/4 W
4	R61-R69	E-00105-0256	Resistor, 2.2MΩ, ¼W
5	C1	E-00586-0065	Capacitor, .01 MFD, 500V
6	C4-Q7, Q11-Q14, Q18-Q21, Q25-Q32, Q36-Q39, Q43-Q46, Q50-Q53, Q57-Q60		SCR, 2N5080
7	Q1-Q3, Q8-Q10, Q15-Q17, C22-Q24, Q33-Q35, C40-Q42, Q47-Q49, G54-Q56	E-00585-0029	SCR, MCR106-1
8	U1-U4	E-00620-0037	I.C., Decoder, 145143
9	J1, J3	E-00715-0004	28 Pin Wafer Connector
10	J4	E-00715-0024	17 Pin Wafer Connector
11	J2	E-00715-0014	23 Pin Water Connector
12	TP1, TP2, TP3	P-05399	Test Clip

AS-2518-21 DISPLAY DRIVER MODULE

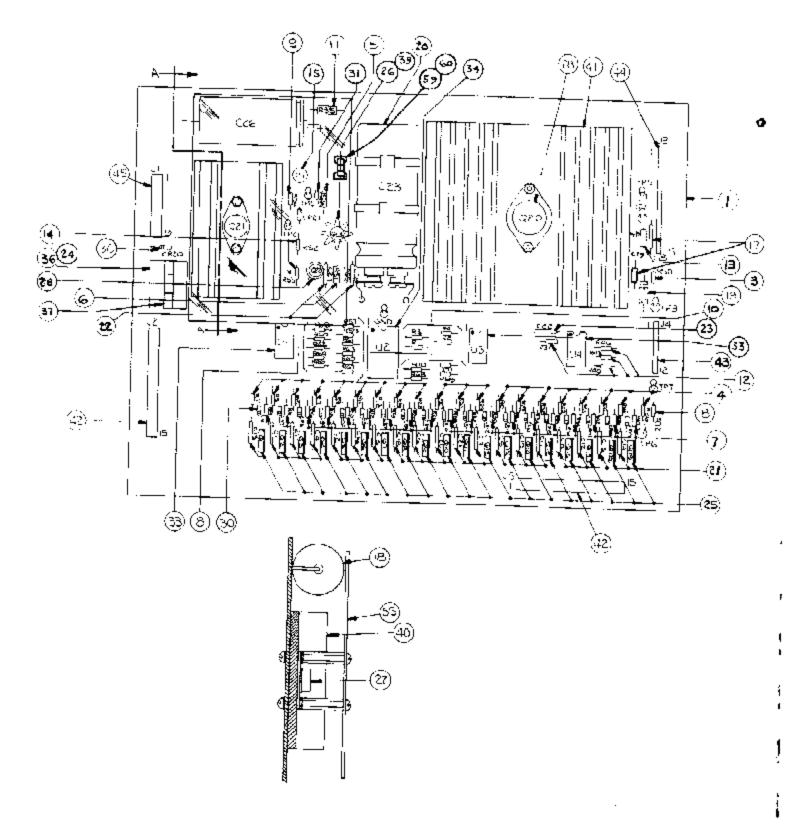


A1: DISPLAY DRIVER MODULE COMPONENT PARTS LIST

ITEM	<u>_</u>	REFERENCE DESIGNATION	BALLY PART #	DESCRIPTION
1	1	-	P-2948-296	P.C. Board, M-645-392
3	7	R1, R3, R5, R7, R9, R11, R34	E-105-226	Resistor, 100K (2
4	13	H14, R16, R18, R20, R22,	E-105-227	Resistor, 300K \$2
		R24, R26, R35, R36, R37, R38, R39, R40	4	71032101,000N 32
5	6	R43, R44, ſ145, R46, R47, R48	E-105 228	Resistor, 9.1 K Ω
6	7	R15, R15, R17, R19, R21, R25, R25	E-165-229	Resistor, 1.5K ()
7	7	R27, R28, R29, R50, R31, R32, R33	E-105-230	Resistor, 1K O
8	1	R41	F-105-231	Resistor, 39K Ω
9	1	R42	E-105-271	Resistor, 240K Ω
10			- 100 ZII	10515tQF, 24QF, 52
11	1	C2	E-585-65	Capacitor, .01 MFD, 500V
13	6	Q7, Q8, Q9, Q10, Q11, Q12	F-585-32	Transistor (2N5401)
14	13	Q1, Q2, Q3, Q4, Q5, Q6, Q13, Q14, Q15, Q16, Q17, Q18, Q19	:-585-33	Transistor (MPS-A42)
16	1	VH1	E-593-7	Zener Diede, 110V
17	1	LJ1	H-620-38	I.C. Decoder
18			020 00	1.0. 566000
19	2	J1	E 715-34	10 Pin Water Pln Connector
21	1	DS1	E-680	Digital Display Panet
22	2		M-1836	Hi-Lc Screw, W/H
23	Ţ		P-2399	Display Mounting (Top)
24	1		P-2399-1	Display Mounting (Bottom)
26	6	82, 84, 86, HB, FHO, R 12	E-105-287	Resistor, 2 2K (!
27	6	R49, R50, R51, R52, R53, R54	Γ-105-242	Resistor, 20K ()
28	As			Wire Jumper
-00	Ŗead			··· · · · · · · · · · · · · · · · · ·
29	'	C1	E-586-85	Capacitor, .01 MFD, 25V

NOTE: INTERCHANGEABLE WITH AS-2518-15

AS-2518-22 SOLENOID DRIVER/VOLTAGE REGULATOR MODULE

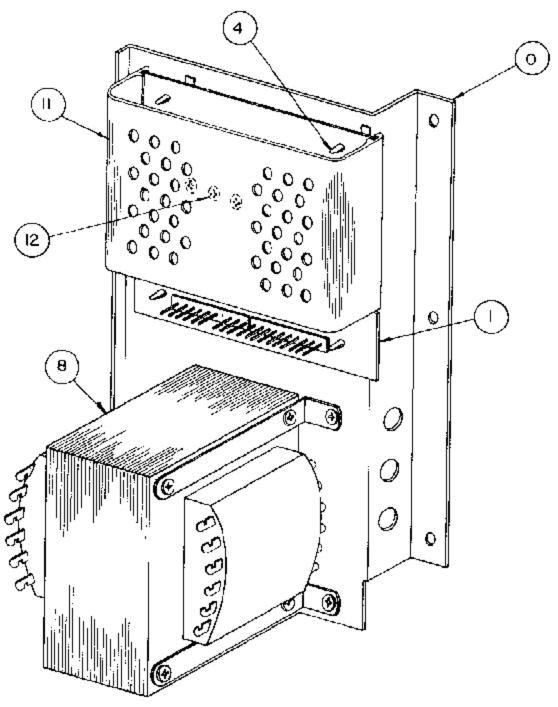


NOTE: INTERCHANGEABLE WITH AS-2518-16

A3: SOLENOID DRIVER/VOLTAGE REGULATOR MODULE COMPONENT PARTS LIST

ITEM	REFERENCE DESIGNATION	BALLY PART #	DESCRIPTION
1	A3 _	AS-2518-22	Solenoid Driver/Voltage
·	70		Regulator Module, Complete
3-14	Resistors		Resistor, See Schematic for
-			value
15	8T1	E-00599-0014	Pot. (Linear) 25K
17	C25, 29	E-00586-0014	Capacitor, .1 MFD, 20V
19	C26	E-00586 - 00 59	Capacitor, 160 MFD, 350V
1 9	G24	E-00586-0063	Capacitor, 2 MFD @ 25V
20	C23	E-00586-0062	Capacitor, 11700 MFD, 20V
21	C1-C8, C11-C21	E-00586 - 0064	Capacitor, .002 MFD, 1kv
22	C27, C28	E-00586-0065	Capacitor, .01 MFD, 500V
24	K1	E-00146-0 7 95	Relay, Printed Circuit
25	Q1-Q19	E-00585-0034	Transistor, SE9302
26	Q22, Q23	E-00585-0041	Transistor, 2N3440
27	Q21	E-00585-0042	Transistor, 2N3584
28	Q20	E-00710	+5V Regulator, LAS1405 or
			78H05KG or LM323K
30	CR1-CR21	E-00587-0015	Diode (IN4004)
31	VR1	E-00598-0010	Diode, Zener 140V, IN5275A
33	U1, U3, U4	E-00681	I.C. Transistor Array, CA3081
34	U2	E-00620-0039	I.C. Binary to 1/16 Decoder, 74L154
36		E-00592-0002*	Relay Scoket
37		M-1839*	Relay Holder
39		E-00682	Heat Sink, TO5
40		E-00682-0001	Heat Sink, TO66
41		E-00682-0002	Heat Sink, TO3 Case
42		E-00715-0039	15 Pin Wafer Connector
43		E-00715-0016	12 Pin Wafer Connector
44		E-00715-0020	25 Pin Wafer Connector
45		E-00715-0033	9 Pin Wafer Connctor
55		M-1838	Shield-Plexiglass
59		E-00148-0021	Fuse Clips
60	F1	E-00133-0029	Fuse 8 AG-3/16 Amp.
23	C22	E-00586-0085	Capacitor, .01 MFD, 25V

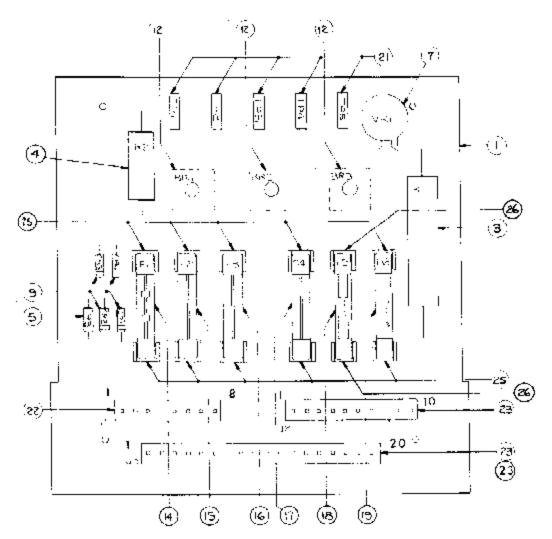
^{*}USED WITH ITEM 24 E-00146-0791, PLUG IN RELAY ONLY



A2: POWER TRANSFORMER MODULE COMPONENT PARTS LIST

ITEM	REFERENCE DESIGNATION	BALLY PART #	DESCRIPTION
0	A2	AS-2877-1	Power Transformer Module, Complete
1		AS-2518-18	Rectifier Board Assembly
4		M-1829-2a	Circuit Board Support (4 Regid.)
8		E-00122-0125c	Transformer 120/240V, 50/60 Hz
11		P-2692b	
12		M-1834	P.G.B Cover Heat Sink Compound

AS-2518-18 RECTIFIER BOARD ASSEMBLY



RECTIFIER BOARD ASSEMBLY (Part of) A2: POWER TRANSFORMER MODULE COMPONENT PARTS LIST

ITEM	REFERENCE DESIGNATION	BALLY PART#	DESCRIPTION
1	P/O A2	AS-2518-18	Rectifier Board Assembly. Complete
3	Rı	E-00104-0092	 Resistor, 10%, 600 Ohm, 10W
4	R2	E-00104-0091	Resistor, 25 Ohm, 5W
5	R3	E-00105-0226	 Resistor, 5%, 100K Ohm, ¼W
5 7	VR1	E-00623	Varistor
9	GR1, GR2, GR3, GR4	E-00587-0006	Dinde (IN4004)
12	BR1, BR2, BR3	E-00602-0003	Bridge Rectifier (VJ248 VARO)
14	F1	E-00133-0013	Fuse, 10A, 32V, 3AG
15	F2	E-00133-0028	Fuse, 3/4A, 250V 3AG,
16	F3	E-00133-0004	Fuse, 4A, 32V, 3AG
17	F2	E-00133-0005	Fuse, 5A, 32V, 3AG
18	F5	C-00133-0027	Fuse, 20A, 32V, 3AG
19	F6	E-00133-0024	Fuse, 3A, 3AG, S.B.
21		E-00584	Test Point
22	J1.	E-00715-0032	8 Pin Wafer Connector
23	J2. J3	E-00715-0034	10 Pin Wafer Connector
25		E-00148-0021	Fuse Clips
26		E-00148-0022	Fuse Clips

A8: SOUND MODULE COMPONENT PARTS LIST

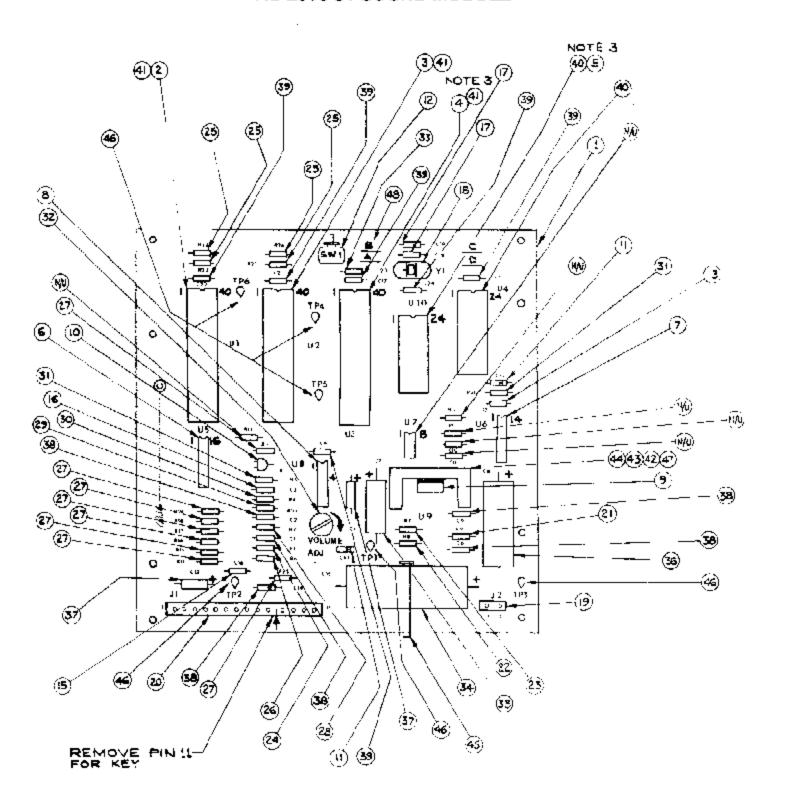
ITEM	REFERENCE DESIGNATION	BALLY PART NO.	DESCRIPTION
1	A8 (see note 1)	AS-3022-2	PWB Module Complete
2	U1	E-620-124	Sound Chip AY-3-8910
3	U2	E-620-29	PIA, 6820/21
4	U3	E-620-125 (E620-128)	CPU, 6808 (6802 Note 3)
5	U10	E-620-30	Ram, 6810 (Note 3)
6	U5	E-620-33	Hex Inverter 4049B
7	U6	E-620-5	Quad 2 Input 40118
8	U8	E-620-126	Amp, LM3900
9	U9	E-620-127	Power Amp TDA 2002
10	Q1	E-585-31	Transistor, 2N3904
11	CR1.2	E-587-6	Diode, 1N4004
12	SW1	E-658-1	Switch
13	C12	E-586-118	Cap .2MF +20% Y5P, 16 V.
15	C16	E-586 83	Cap 470 PF 50 V.
16	C3	E-586-120	Cap 68 PF, +20% 1K
17	C18, 19	E-586-121	Cap 27 PF, +20% 1K
18	Y1	E-744-5	Crystal, 3.579545 MHZ
19	J2	E-736-2	Connector, Wafer, 2 Pin KK156
20	J1	E-736-15	Connector, Wafer, 15 Pin KK158
21	FI9	E-105-196	Resistor, 1 Ohm, 1/4 W . 5%
22	F18	E-105-211	Resistor, 2.2 Ohm, 74 W., 5%
23	H7	E-105-303	Resistor, 220 Ohm, 1/4 W., 5%
24	H1	E-105-230	Resistor, 1 K, 1/4 W., 5%
25	R21, 22, 23, 24	E-105-238	Resistor, 3.3K. Ohm, 1/4 W., 5%
2 6	R6	E-105-239	Resistor, 4.7K., ¼ W., 5%
27	R3, 14, 15, 16,		
	17, 18, 19, 25	E-105-185	Resistor, 10K., ¼ W., 5%
28	R2	E-105-245	Resistor, 30K., ¼ W., 5%
29	R10	E-105-252	Resistor, 180K., ¼ W., 5%
30	R4	E-105-225	Resistor, 200K., 1/4 W., 5%
31	R5, 20	E-105-285	Resistor, 1M, 1/4 W., 5%
32	RT1	E-599-16	Potentiometer 1K
33	C23	E-586-122	Cap. 001 ±20% 2SF
34	C15	E-586-123	Cap. 4700 MF @ 25 V.
35	C7	E-586-124	Cap. 470 MF @ 6.3 V
36	C8	E-586-125	Cap. 220 MF @ 25 V
37	C5, 13	E-586-90	Cap. 1 MF @ 50 V.
38	C9, 1, 14, 6, 2	E-586-89	Cap1 MF
39	C4, 22, 17, 21,		•
	20, 24	E-586-85	Cap. :01 MF
40	XU10, XU4	E-712	Socket, 24 Pin
41	XU1, XU2, XU3	E-712-1	Socket, 40 Pin
42	Used with 43	LSPR-00632-1108	Bolt, 6 x 32 x 3/8
43	Used with 42	N-00632-2112	Nut, 6 x 32
44	H.S for U9	E-682-8	Heat Sink, 6030BTT
45	Used with C15	E-647-5	Ty Rap
46	TP1, 2, 3, 4, 5.6	P-5399	Test Point
47	Use with 44, 9	M-1834	Thermal Grease
48	Jumper, B	•	22 AWG Wire, Solic Tinned
- •		W-1211c	Schematic

NOTE 1: When ordering specify name of game.

NOTE 2: Order replacement memory thip U4 specifying name of game and part no stamped on thip

NOTE 3: When using item 4, 6808 you must use item 5, 6810 and the "B" jumper. When item, 6802 is available delete item 5 and use "A" jumper.

AS-2518-51 SOUND MODULE



ATTACHMENT II: INSTRUCTION MANUAL

Female insulation displacement connectors are used in the backbox cable harnesses. These connectors can be identified by the side entry of the leads and by their black, plastic covers.

The mating, white, male connectors on the Sound, Solenoid Driver and Transformer modules have .156" center to center spacing. Two pin lengths are in use. This, and all current games have a .450" length. Older games have a .640" length.

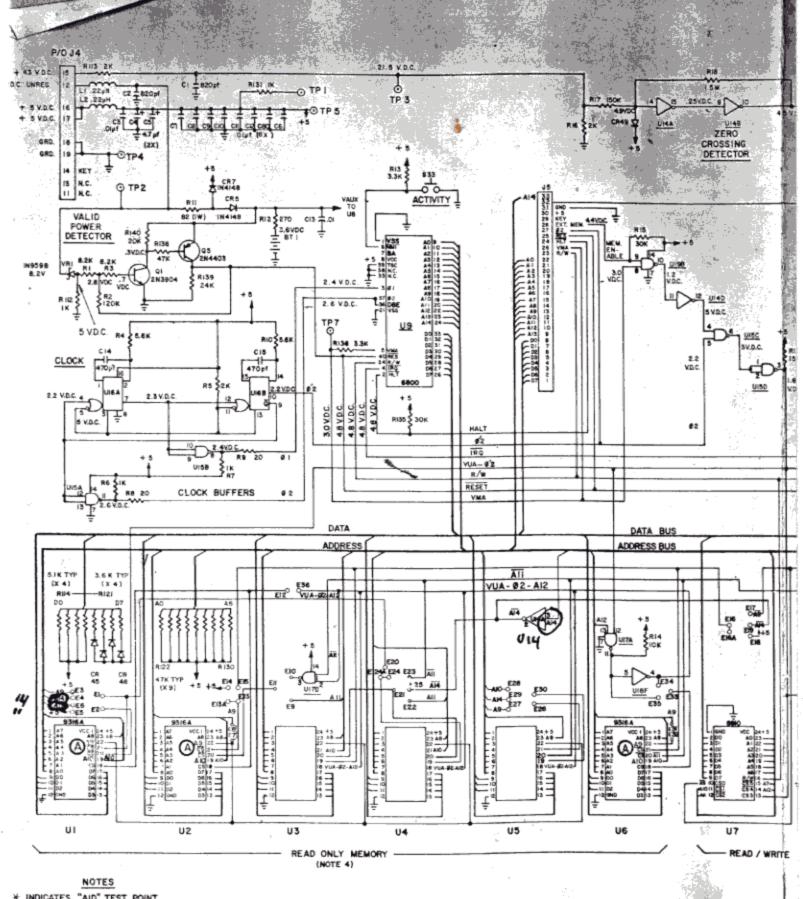
During servicing, when mating insulation displacement connectors on male connectors with a $.640^\circ$ pin length;

- Hold the female connector parallel to the module surface.
- Carefully align the openings in the female with the male pins.
- 3. Mate the connector set firmly but gently while maintaining the parallel relationship.
- **4.** As resistance is encountered, stop applying force. An air gap of about .150" between the male and female connector bodies is normal at complete engagement.

CAUTION: it is not necessary or advisable to force the female connector further onto the male pins. Doing so may cause an intermittent connection.

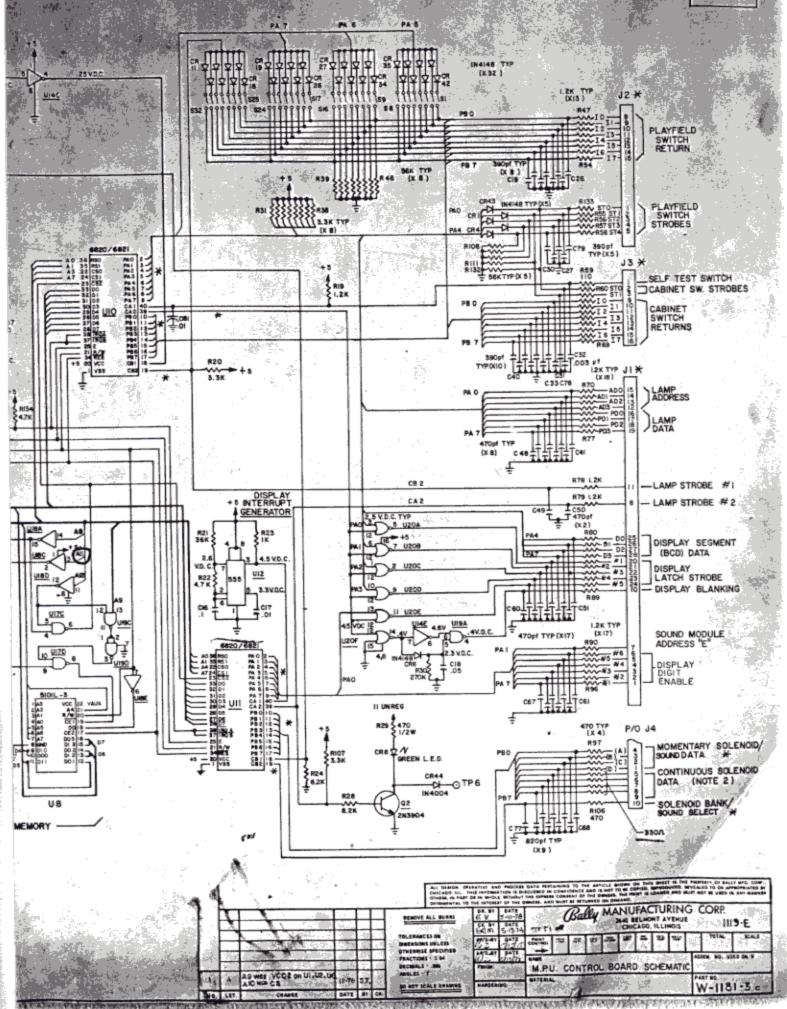
When mating insulation displacement connectors on male connectors with a .450" pin length:

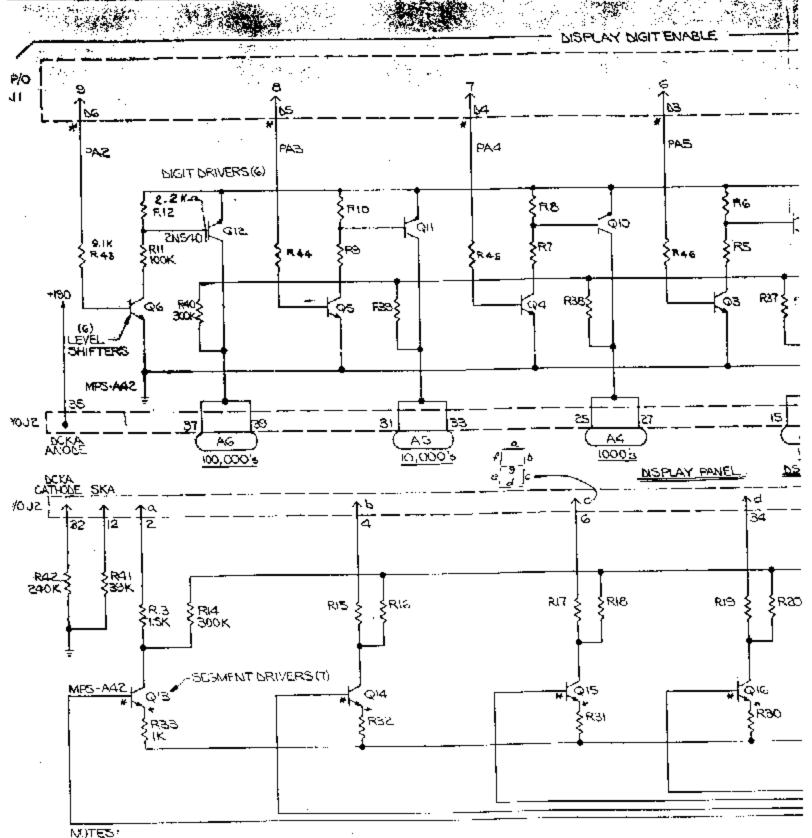
- Follow steps 1-4 above, but—
- 2. Disregard the **CAUTION** note. Also, no air gap exists between the connector pair on total engagement.



* INDICATES "AID" TEST POINT.
REMOVE A3.J4 BEFORE USING
AS AID TEST POINT
PREFIX ALL REFERENCE
DESIGNATIONS WITH "A4"

EXACT CHIP COMPLEMENT USED IN SOCKETS UI THRU UG CAN VARY FOR DIFFERENT GAMES AND PRODUCTION LOTS TABLES OF MEMORY CHIPS AND CORRESPONDING JUMPERS FOR DIFFERENT GAMES AVAILABLE FROM BALLY FIELD SERVICE DEPARTMENT.

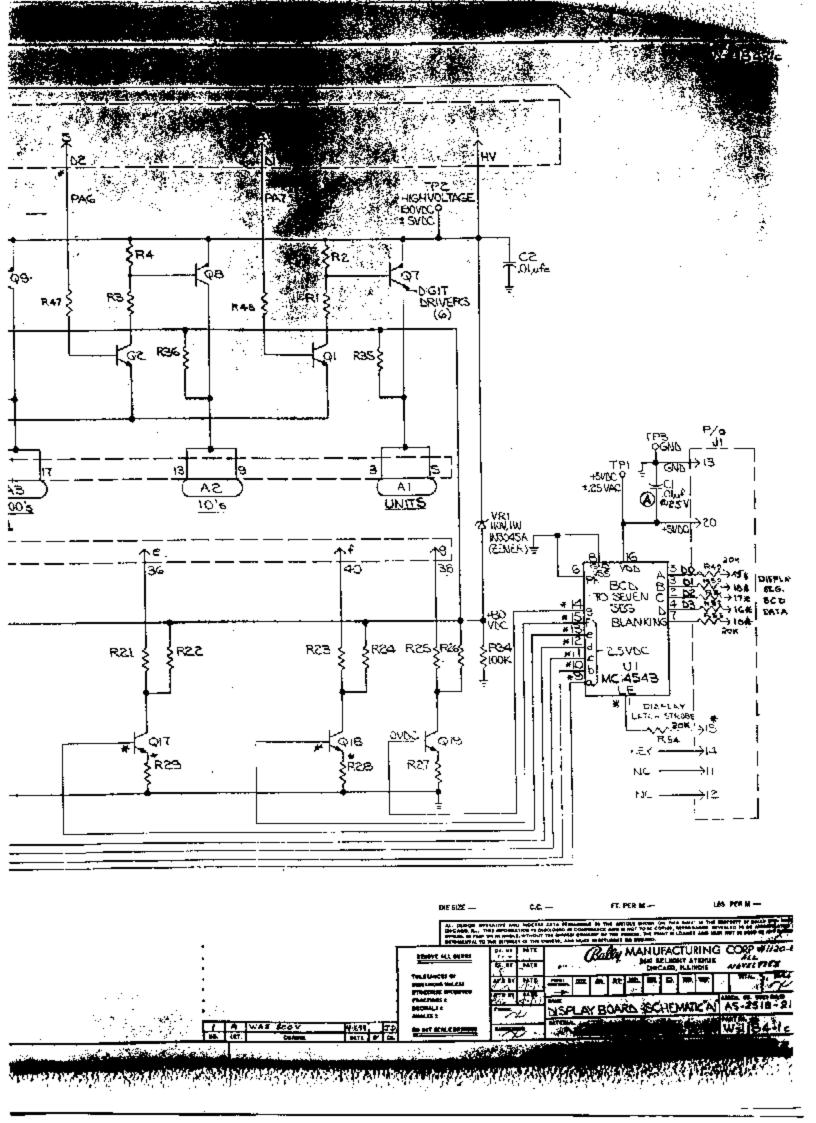


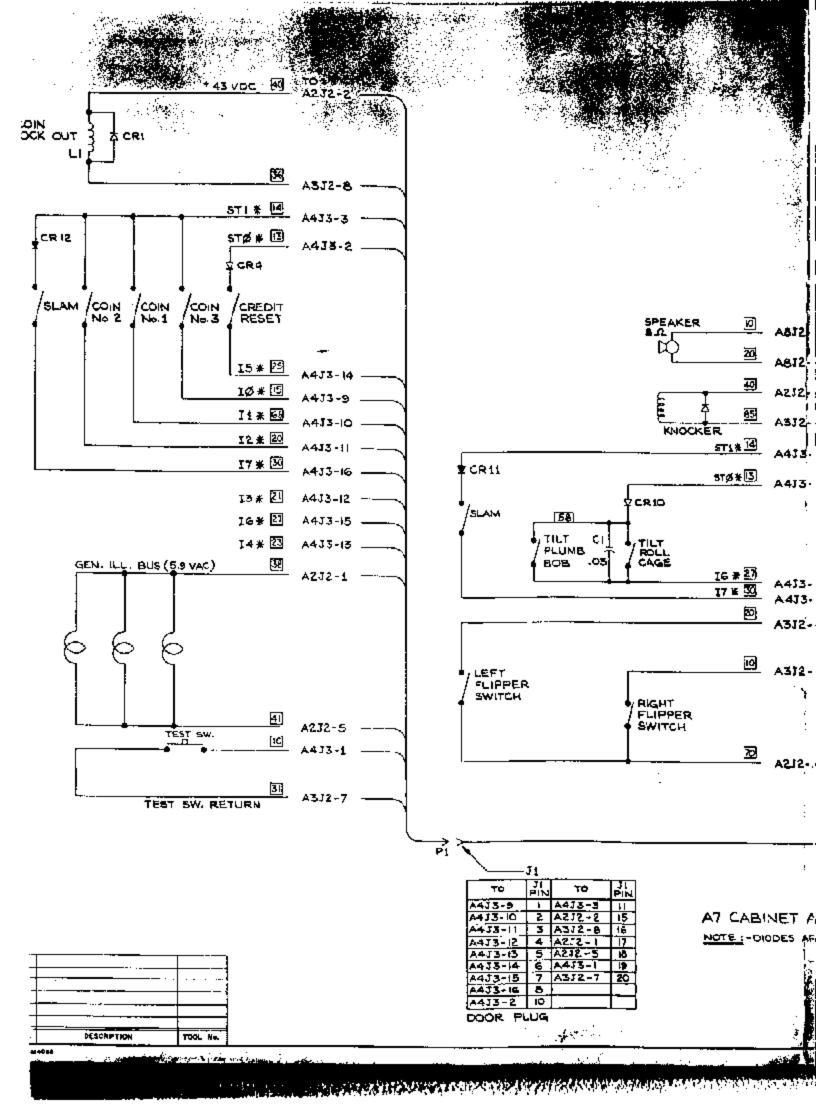


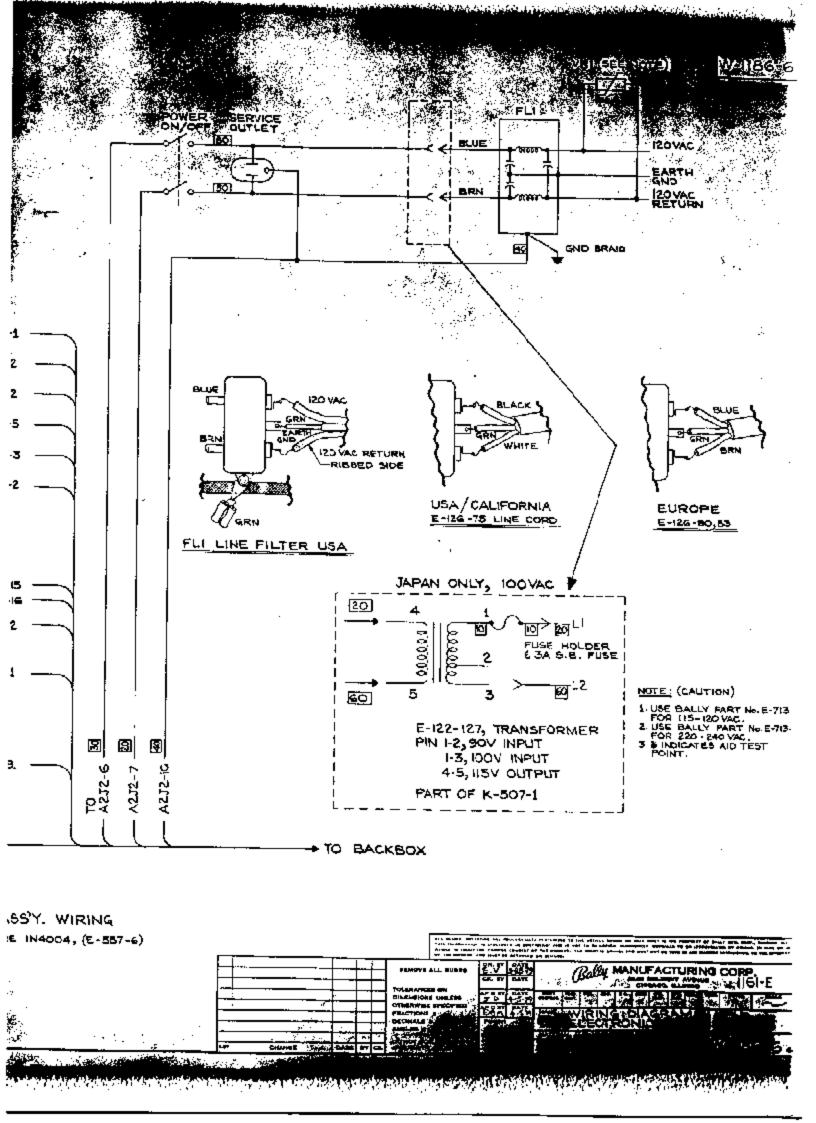
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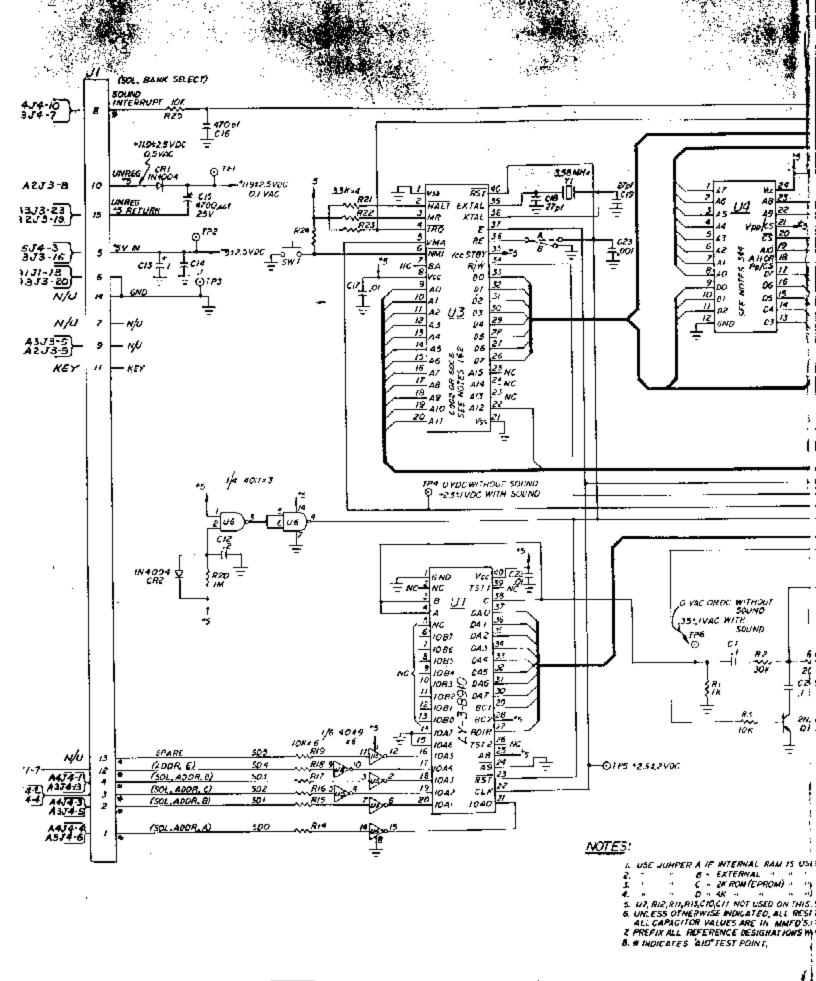
- 1. LINUESS OTHERWISE SPECIFIES ALL RESISTORS ARE \$ 5%, 1/4W.
- DIPREFIX ALL REFERENCE NESIG. WITH ASSEMBLY REFERENCE NESIG. "AI"
- S. * INDICATES 'AID' TEST POINT.

30 Sec. 1



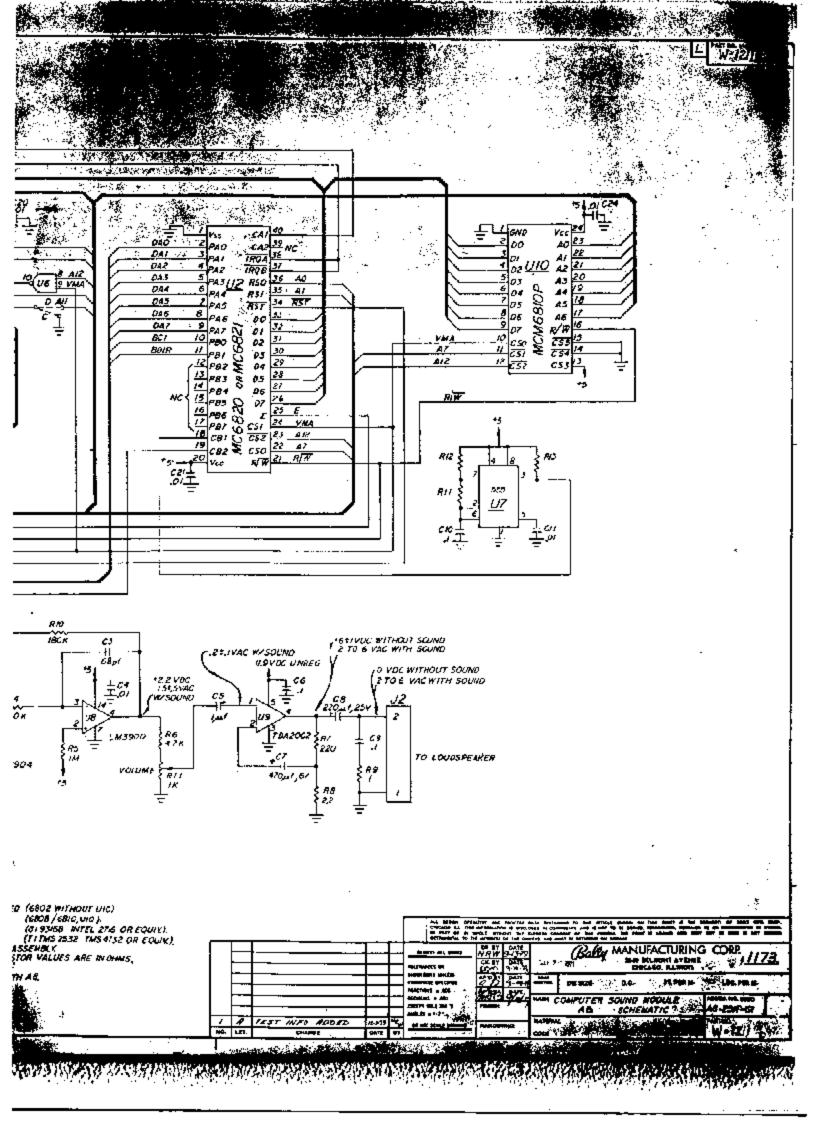






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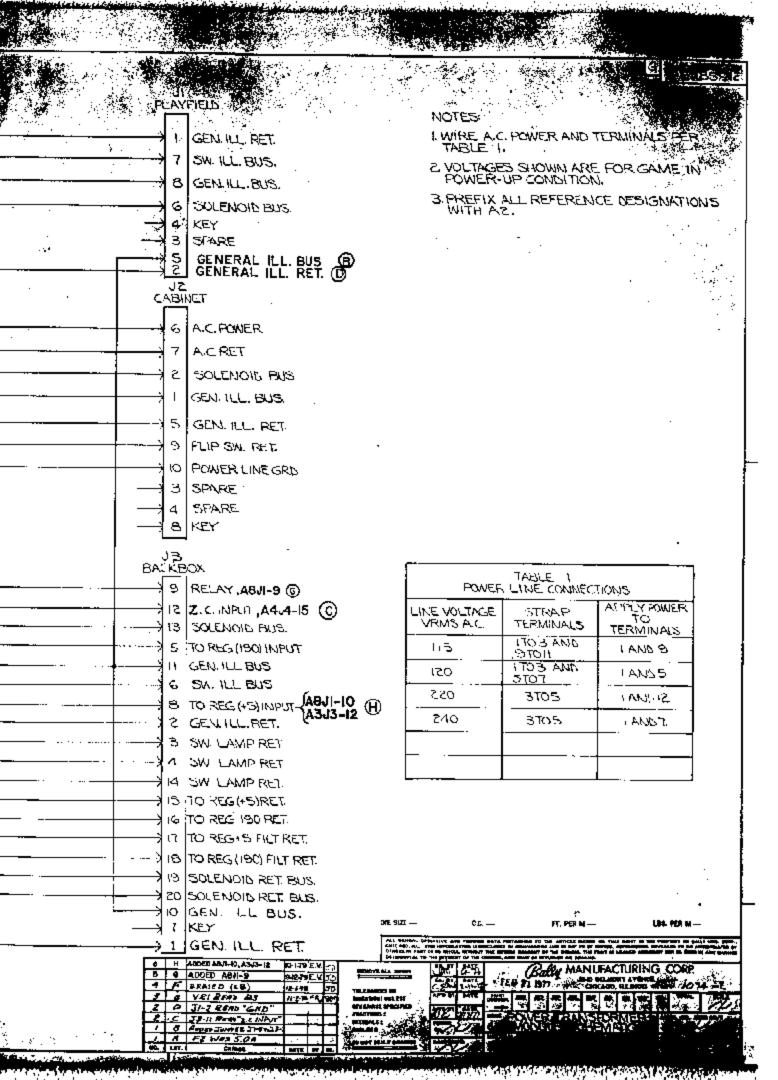
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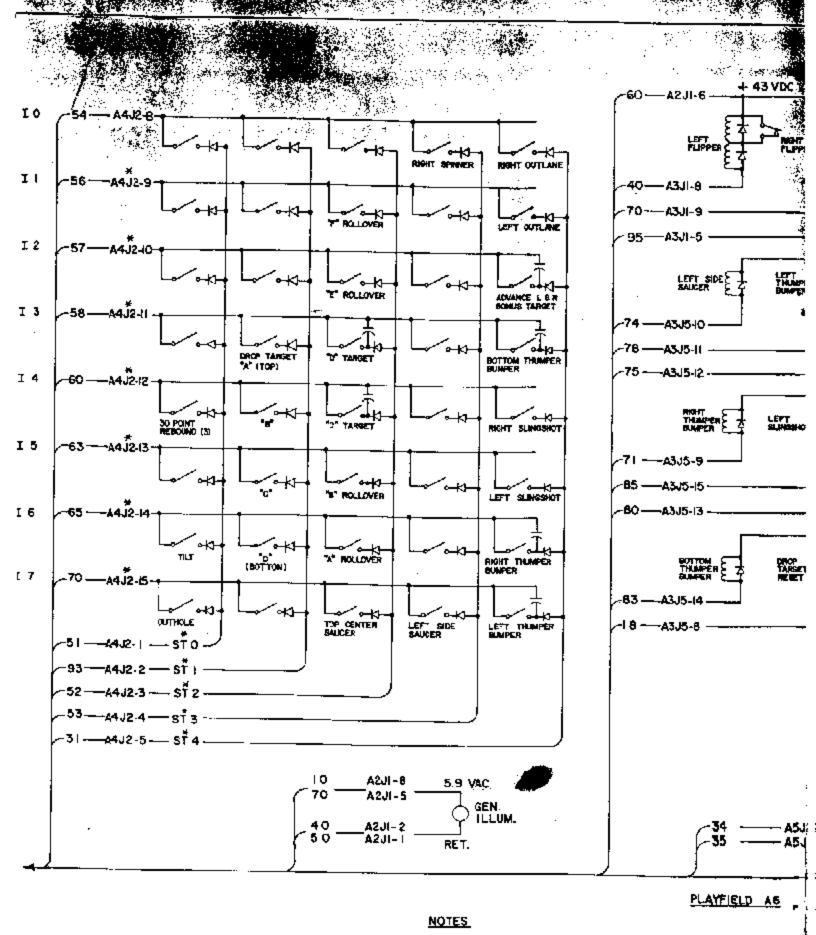
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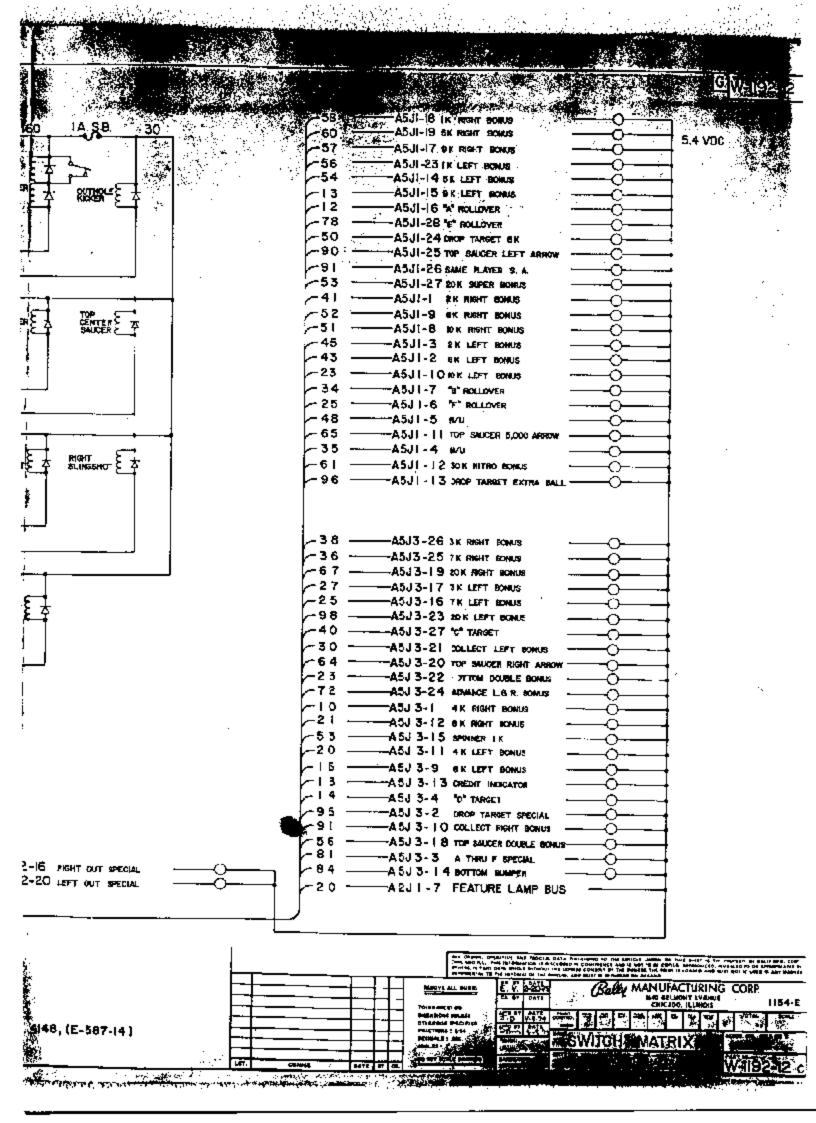
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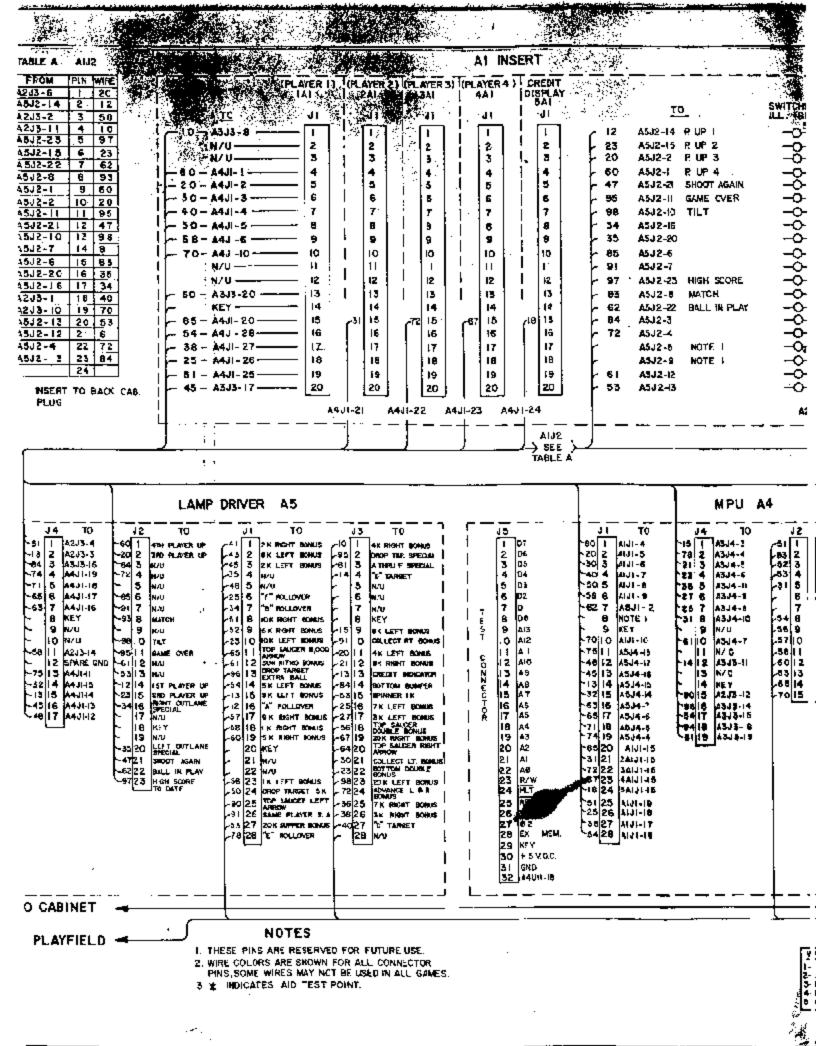




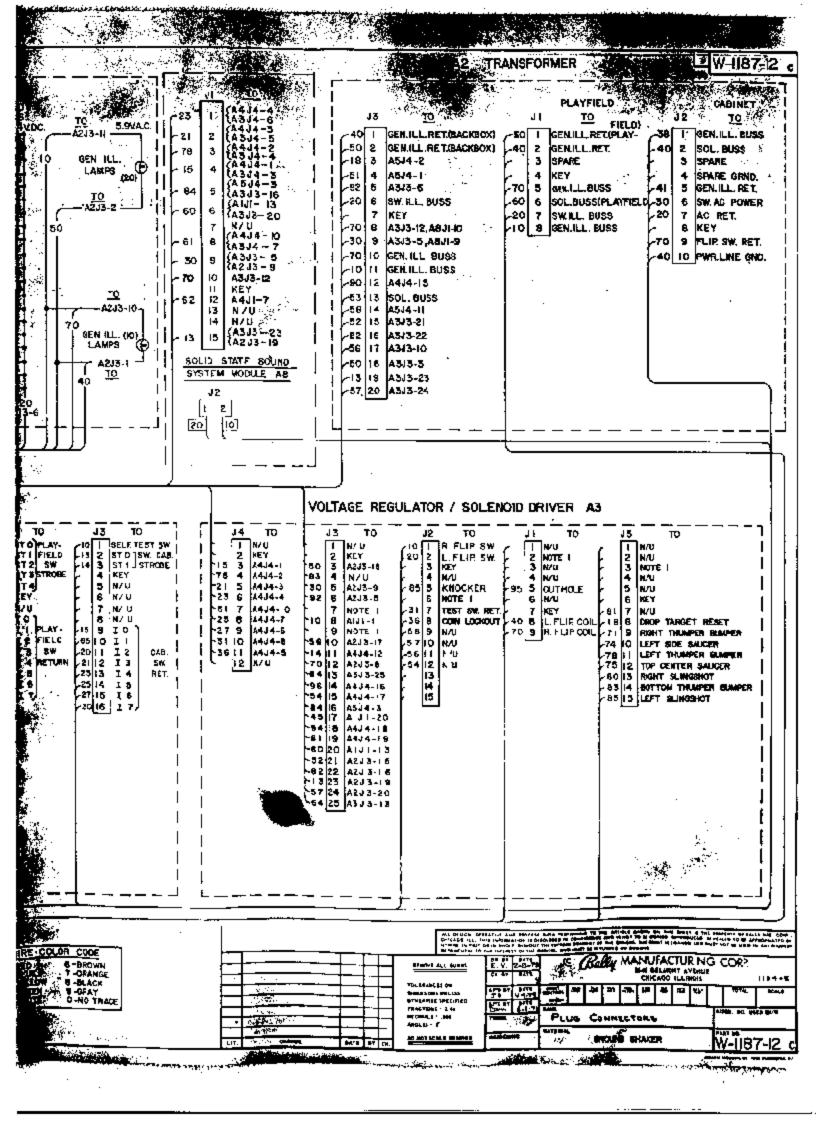
- 1. INDICATES NOT USED
- 2. N/U = NOT USED ON PLAYFIELD

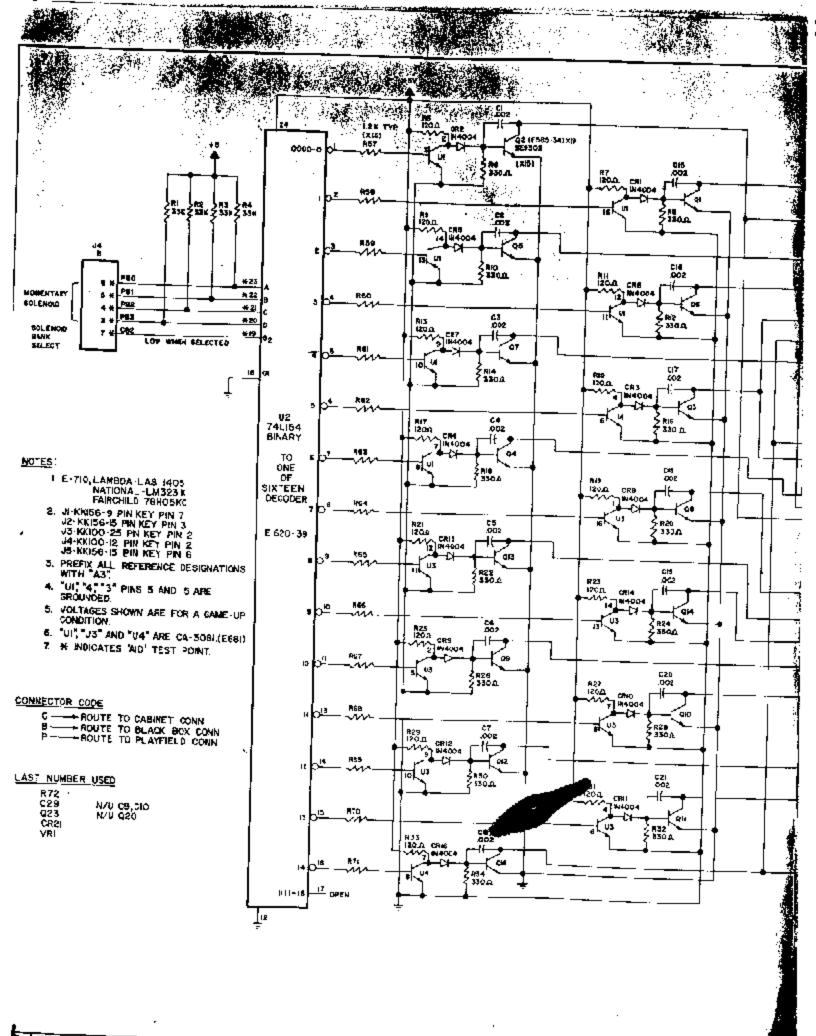
3. HINDICATES AID TEST POINT 4. ALL COIL DIODES ARE IN4004 (E-587-6) SWITCH DIODES ARE ALL CAPACITORS ARE .05 MFD. (E-586-80)





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